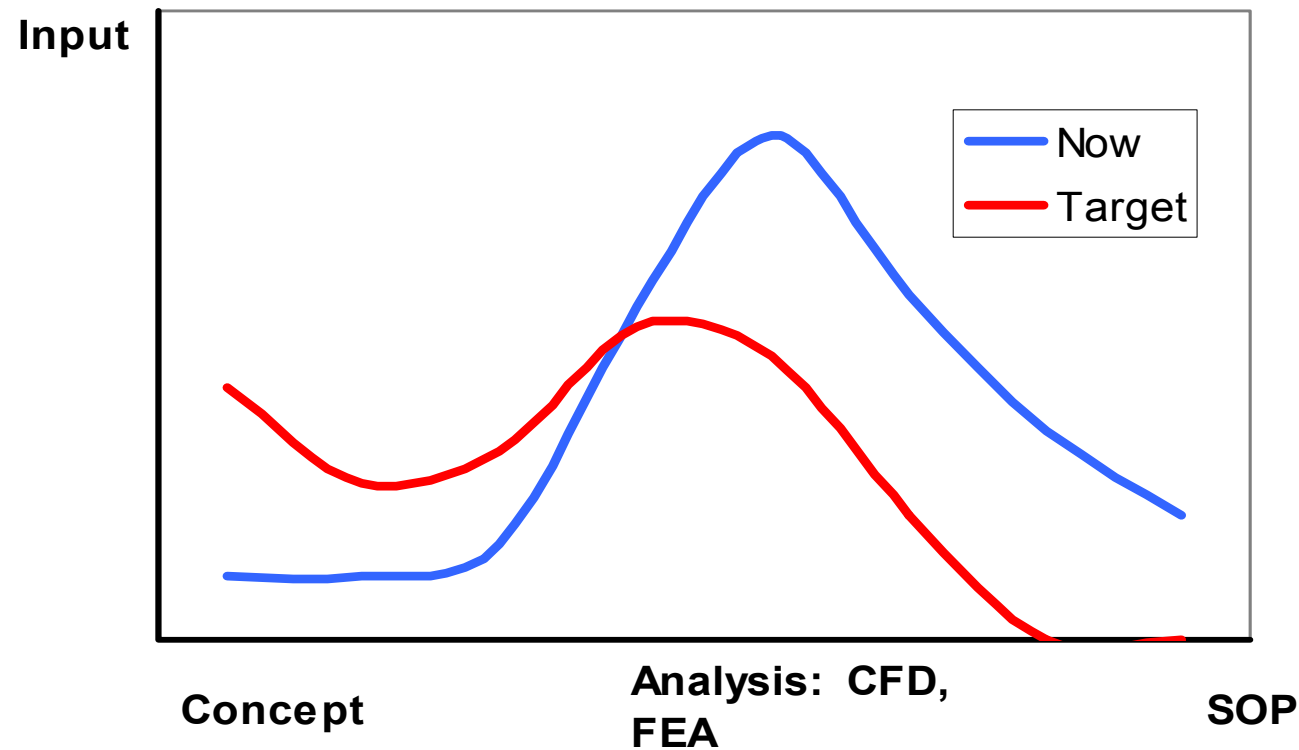




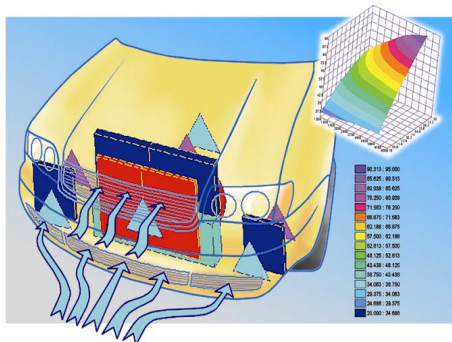
**KULI-CFD**  
**A New Approach**  
**Combined Simulations**  
**Rudolf Reitbauer**

# Usage of Simulation in Development Process



# Questions ?

## Network Method

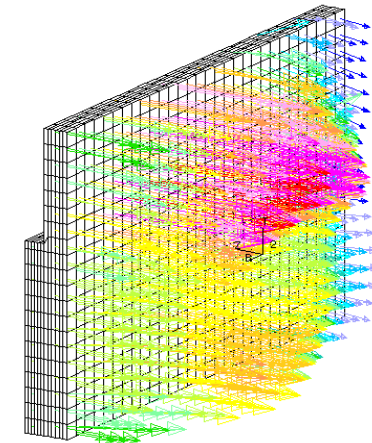


**KULI**

What is the influence of uneven air flow on cooling performance ?

What about heat transfer impact to the air flow analysis ?

## 3D-CFD



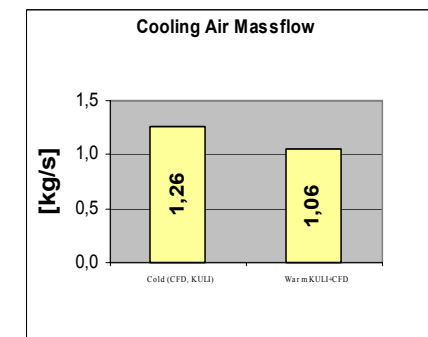
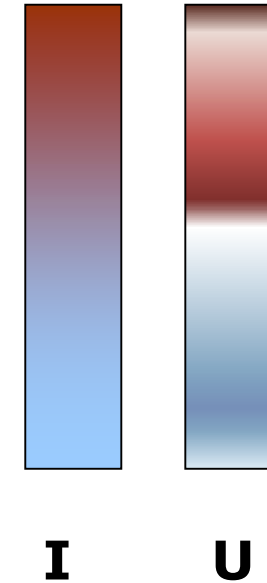
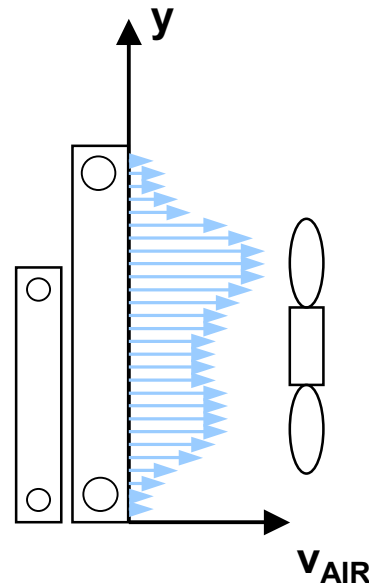
**STAR CD  
FLUENT  
FIRE**

# Influences on cooling performance

- Different temperature gradients ETD

- Uneven Airflow

- Mass flow cold/warm



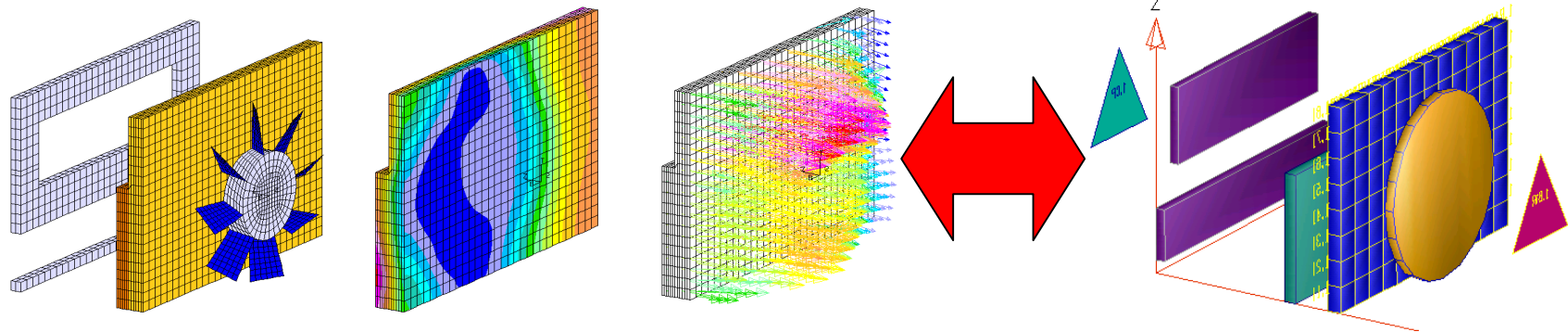
## **Joint simulation - our strategy**

---

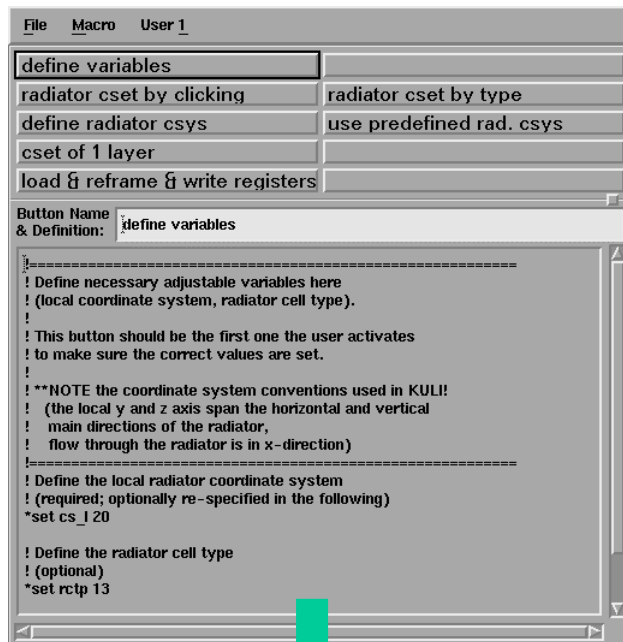
- **CFD people are looking critical to 1-dimensional tools**
- **1D people point out the flexibility and speed**
  
- **KULI and CFD tools play together**
- **Use both benefits to get more efficiency in development**
- **Check plausibility (i.e. CFD massflow)**
  
- **Direct interface and data exchange**
  
- **Vision of YIN and YANG**
- **Next step is "said and done"**

# KULI ADVANCED

- Interface KULI-CFD Data: FLUENT, STAR CD, FIRE



# Data Exchange



291330 -9.46665955 395.600037 2.99506330

291336 -4.73332214 391.000000 3.02757287

291342 -9.46665955 381.800049 2.97484159

291348 -4.73332214 377.200012 3.02046227

291354 -9.46665955 368.000000 3.09280634

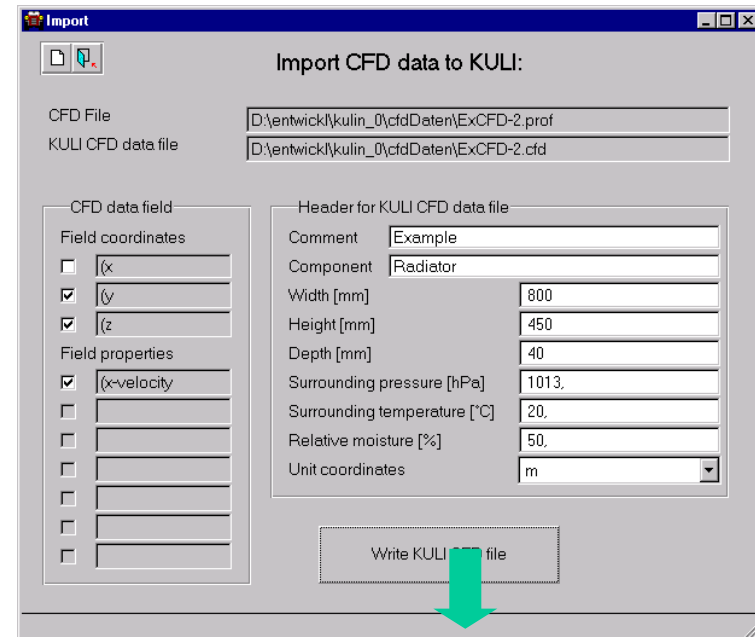
291360 -4.73332214 363.400024 3.21569037

291366 -9.46665955 354.200012 3.31120872

291372 -4.73332214 349.600006 3.46484470

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291384 -4.73332214 335.799988 3.90677023

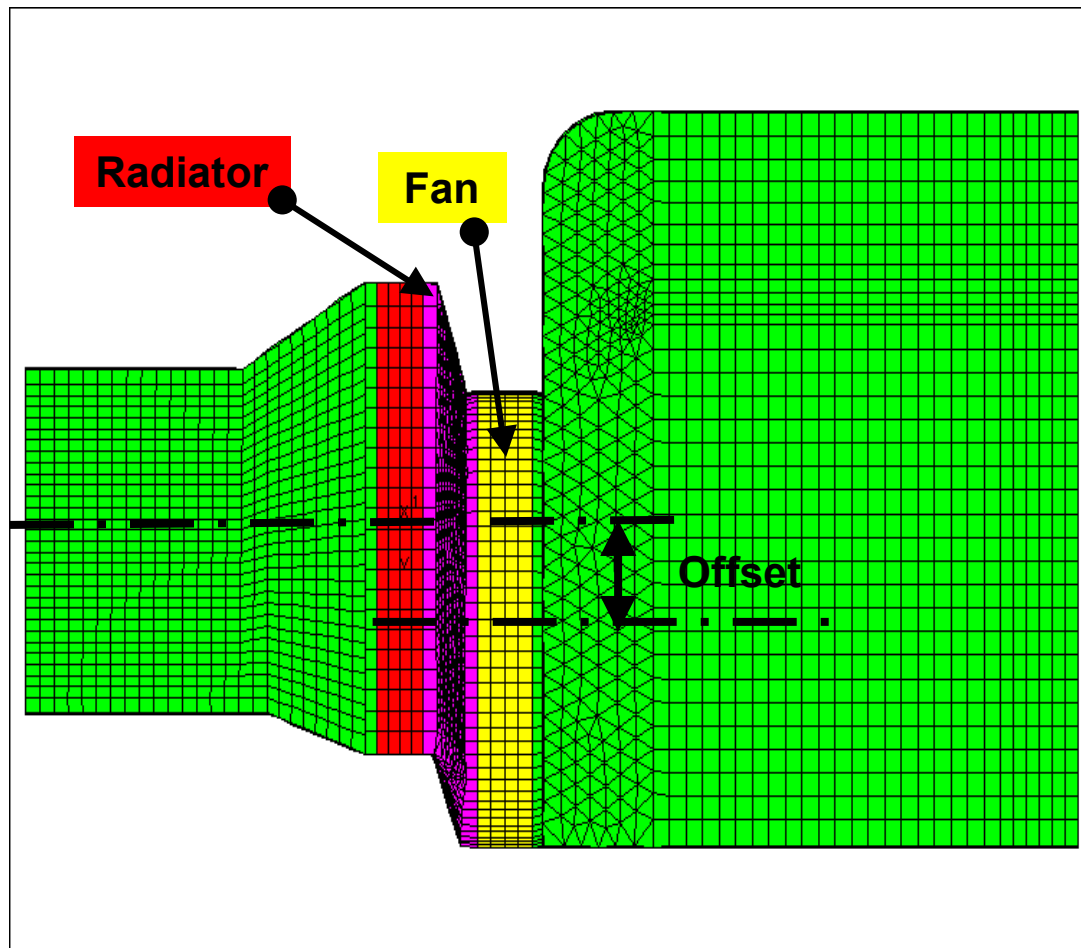


```

[CFD_DATA]
COMMENT_USERCOMMENTS      = 'Example'
COMMENT_COMPONENT          = 'Radiator'
COMMENT_WIDTH              = 800
COMMENT_HEIGHT             = 450
COMMENT_DEPTH              = 20
SURROUNDING_PRESSURE       = 1013
SURROUNDING_TEMPERATURE    = 20
RELATIVE_MOISTURE          = 50
UNIT_COORDINATES           = 'm'
METHODE_KENNF_INTERP       = 'IMSL'
SURFIT_SMOOTHING_FKT       = 0

{Y      Z      V}
0.0000  0.2193  2.8659
0.0196  0.2192  2.8977
0.0391  0.2192  2.9648
.....
0.0750  -0.0196  3.3092
  
```

## Farm Tractor Installation



### Problem

- Offset of Axes
- Flow Deflection

### 1. Step

3D-CFD Model inc. fan, porosity



Cold Flow Velocity Distribution

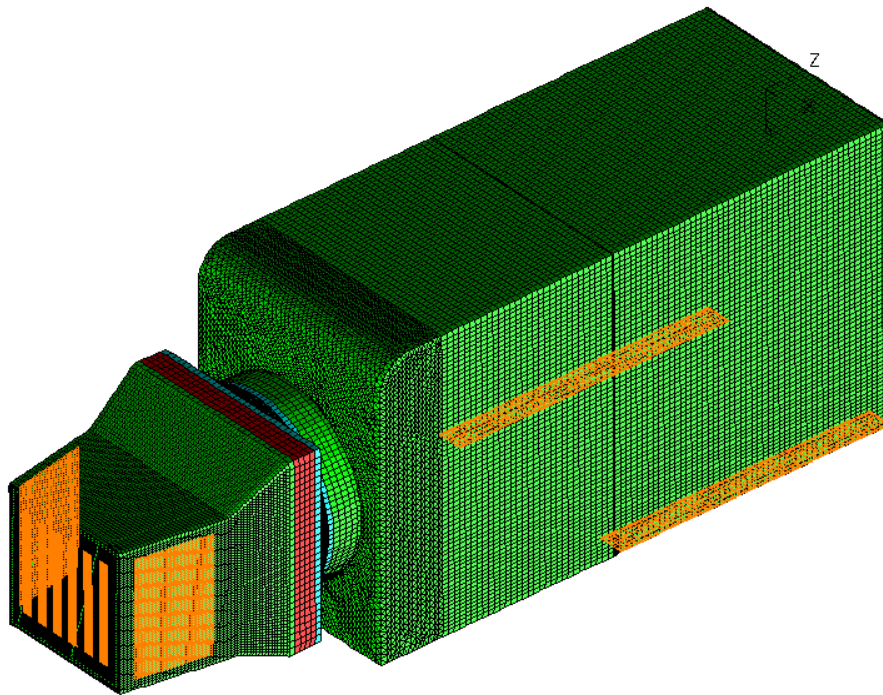
### 2. Step

KULI Model inc. heat transfer

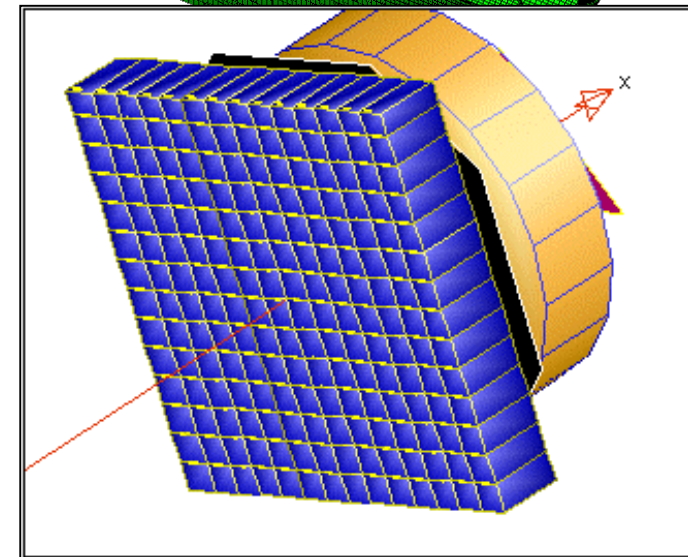
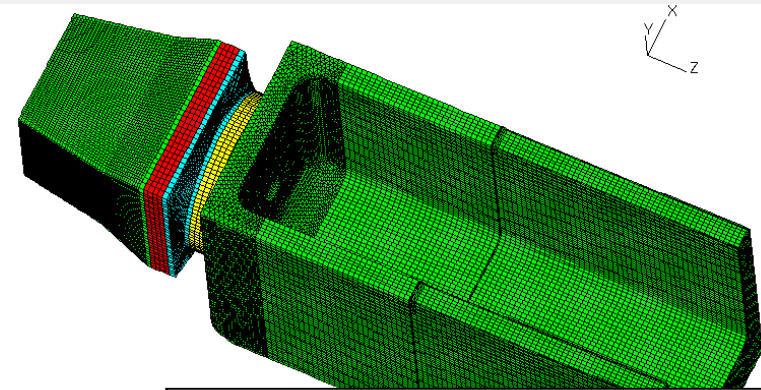


Radiator Temperature Distribution  
Hot Air Properties  
Influence on Cooling Performance

## Analysis Models



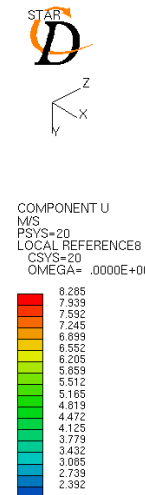
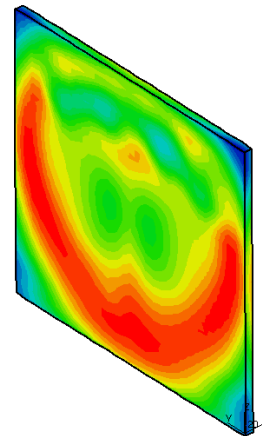
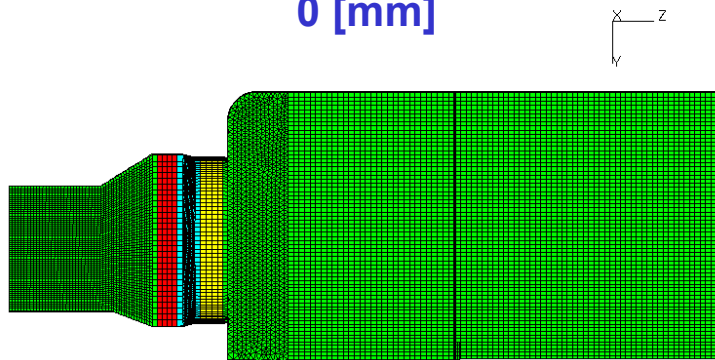
**STAR-CD Mesh**



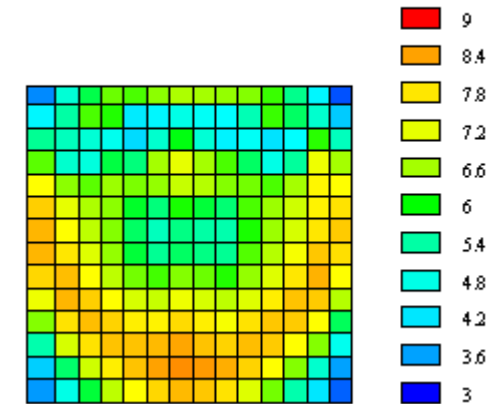
**KULI Model**

# Axes Offset Variants

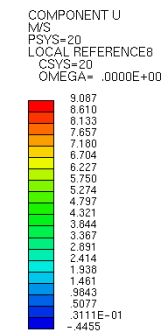
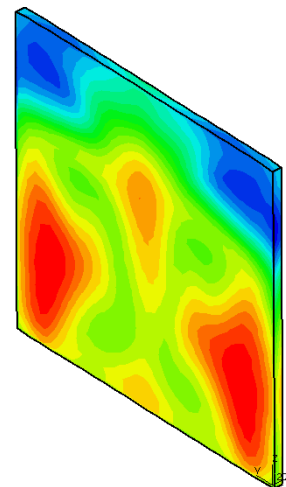
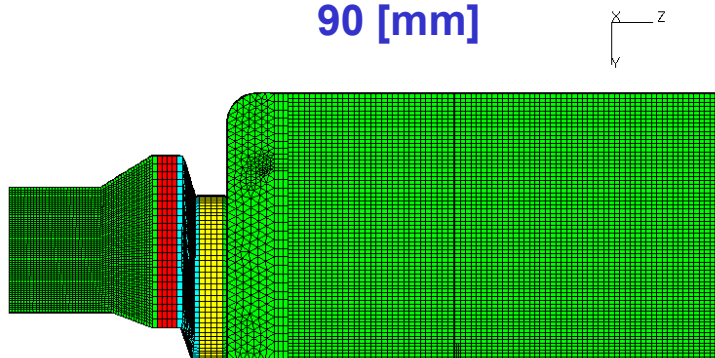
0 [mm]



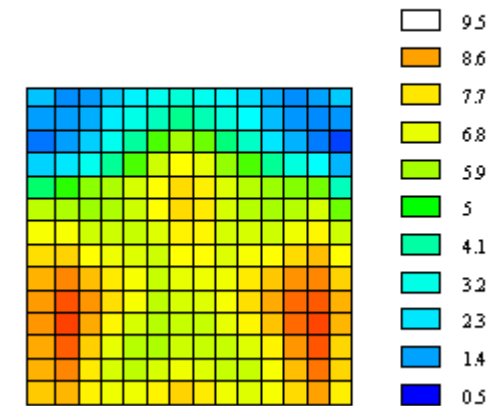
KULI\_00\_cold\_vel



90 [mm]

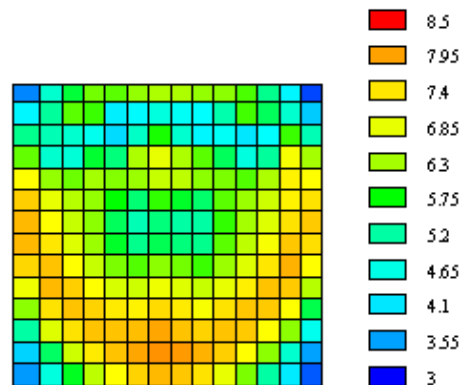


KULI\_90\_cold\_vel

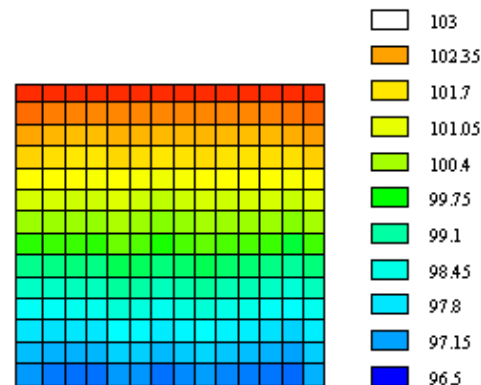


## Simulation Results incl. Heat Transfer

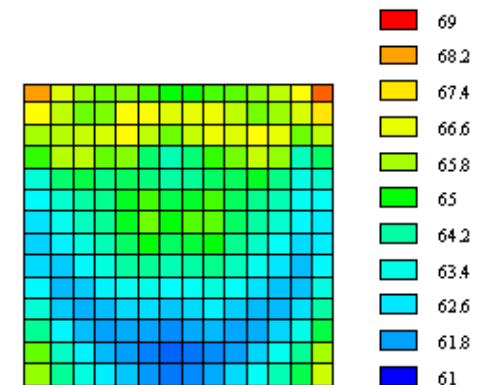
KULI\_00\_warm\_vel



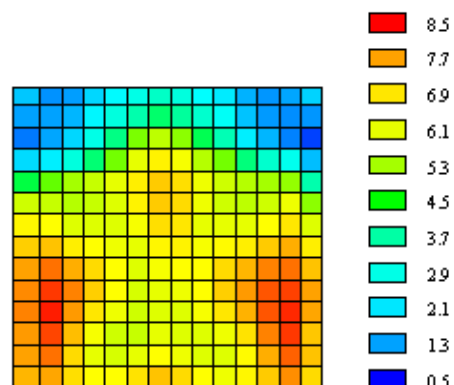
KULI\_00\_warm\_Watertemperature



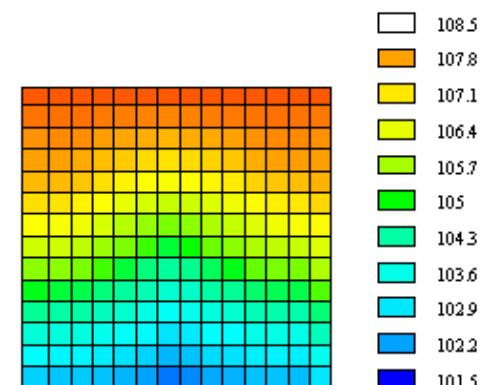
KULI\_00\_warm\_Airtemperature



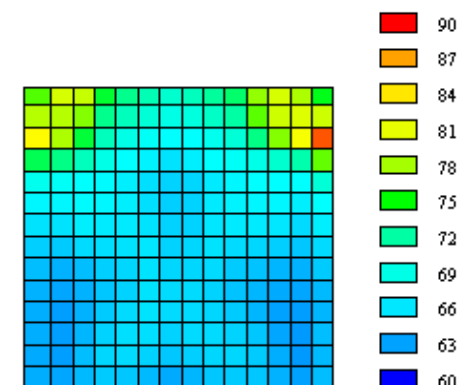
KULI\_90\_warm\_vel



KULI\_90\_warm\_Watertemperature

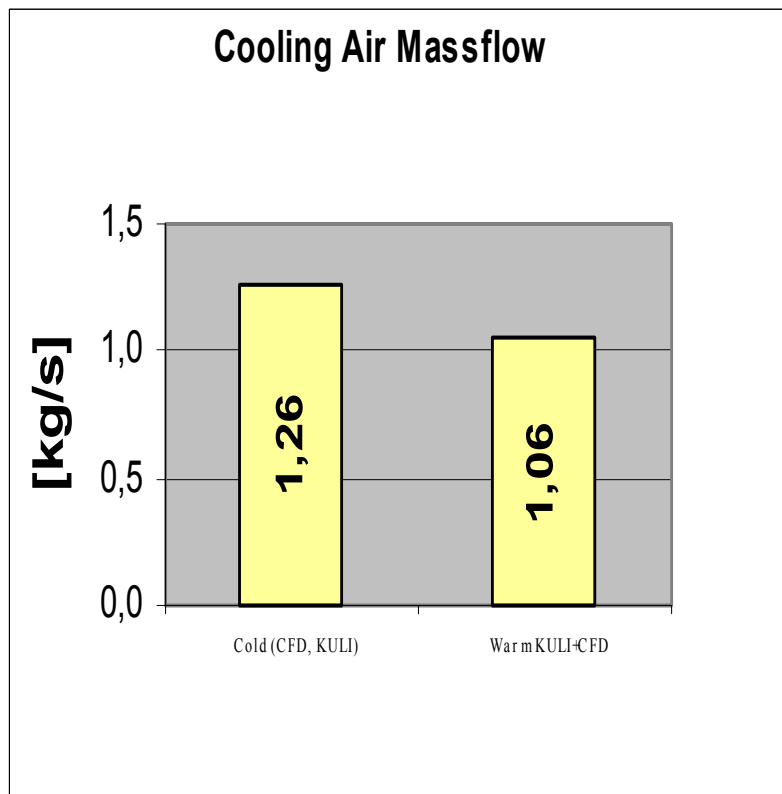


KULI\_90\_warm\_Airtemperature

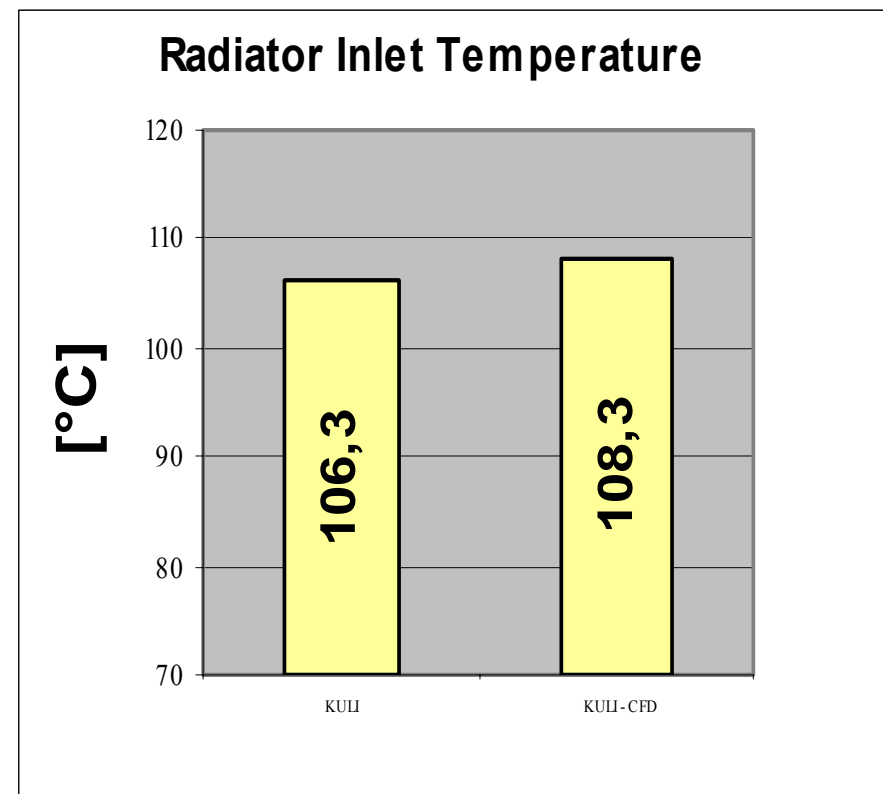


## Influence on Cooling System Performance

**Mass flow: cold-warm**



**Temperature: 1D - 1D/3D model**



## Purpose and Targets

**Prototype fully capsulated**  
**High performance 380 PS**

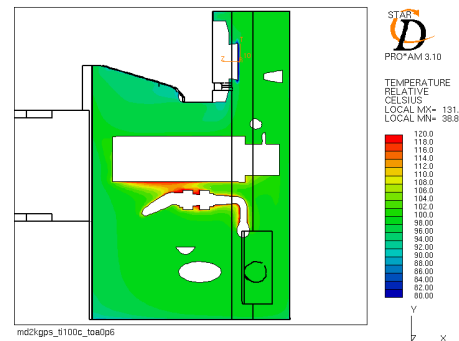


- **Increase A.C.T.**
- **O.T.D. Intercooler decrease**
- **Reduce Engine Room Temperature hot spots (-15K)**

# Engine Room Temperature Level

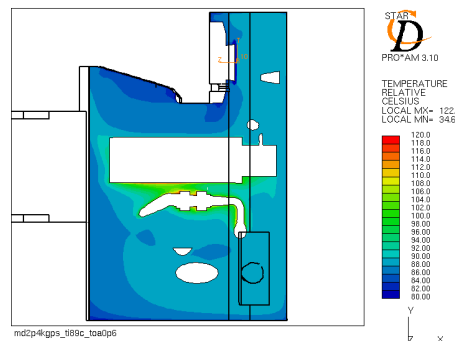
**Actual Configuration 1.92 kg/s**

**100 °C air after fan**



**Target Configuration 2.35 kg/s**

**89 °C air after fan**



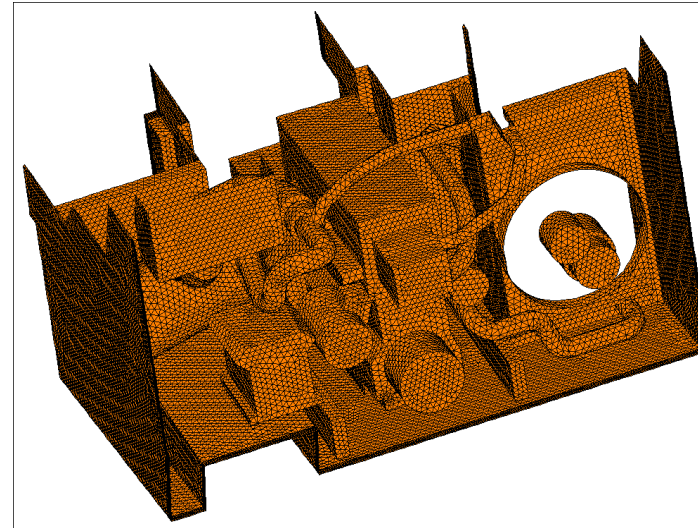
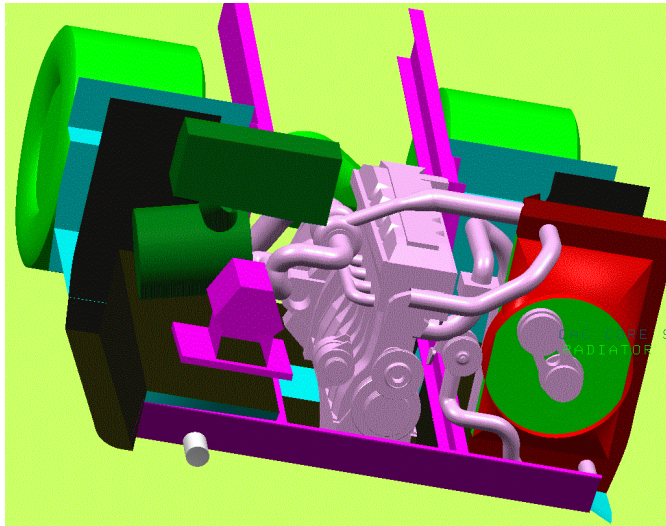
## Engine Room Model Flow Patterns

### CFD Investigations

STAR CD at ECS

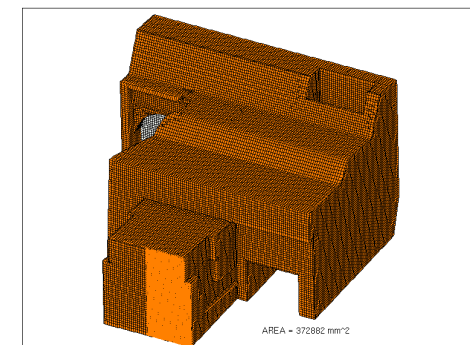
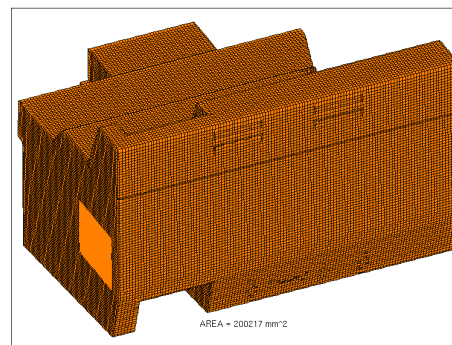
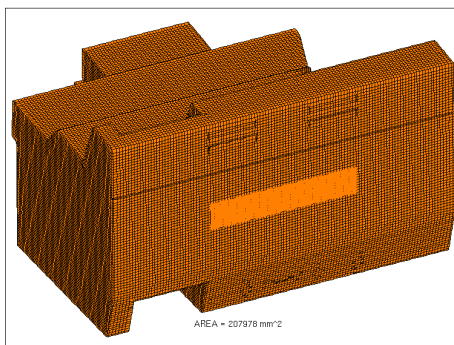
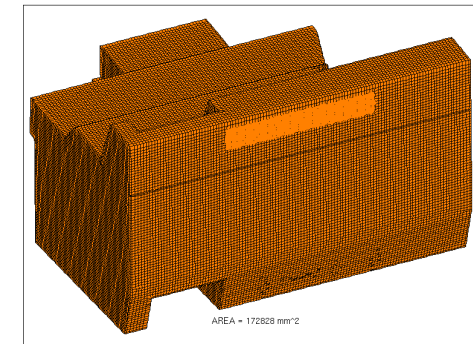
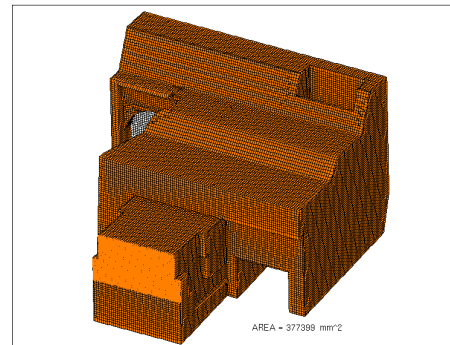
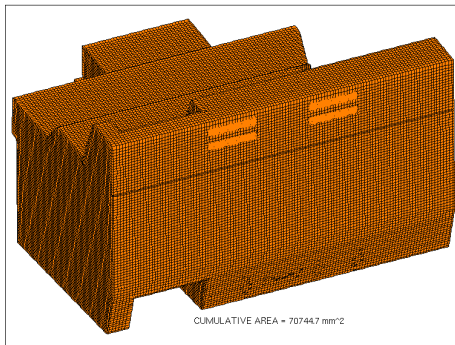
577.000 Cells

17 Variations



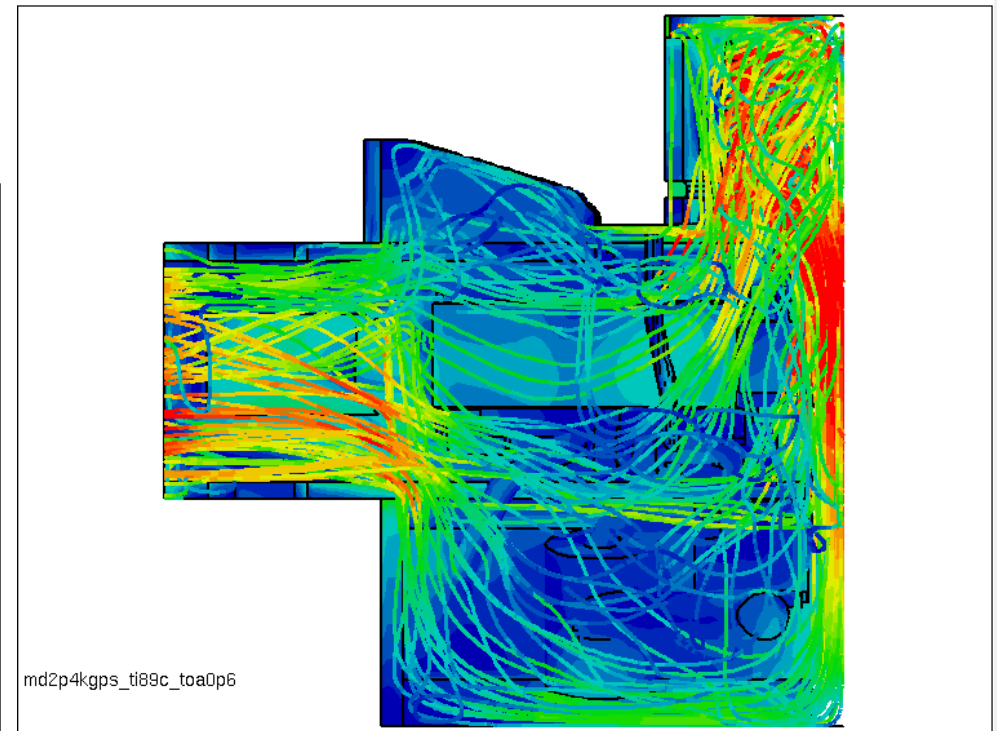
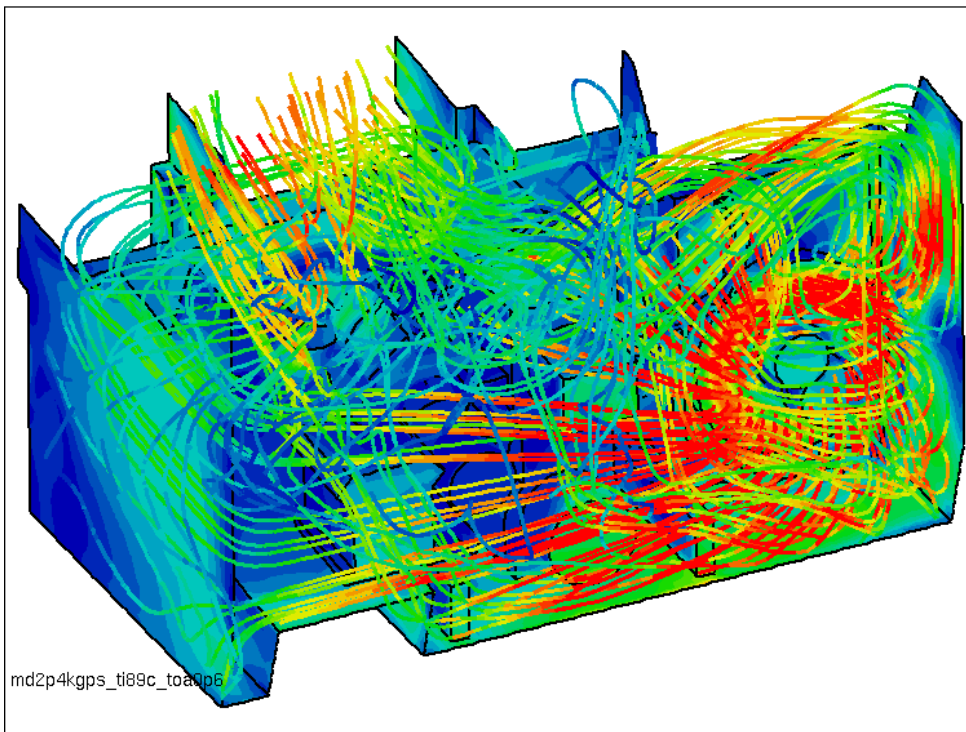
# Engine Room

## Variation Boundary Conditions



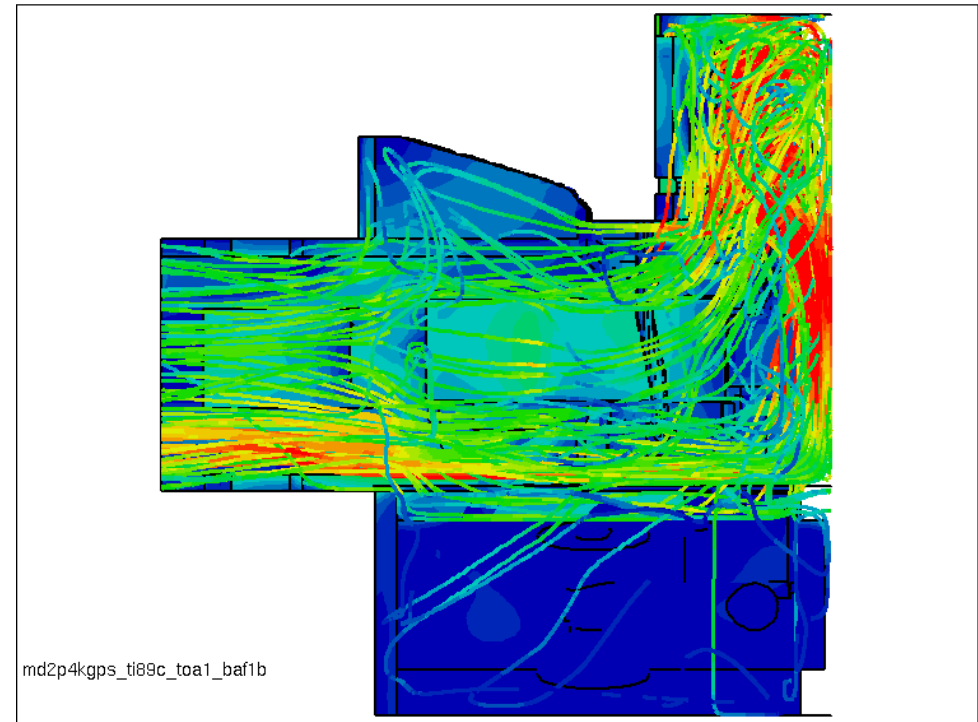
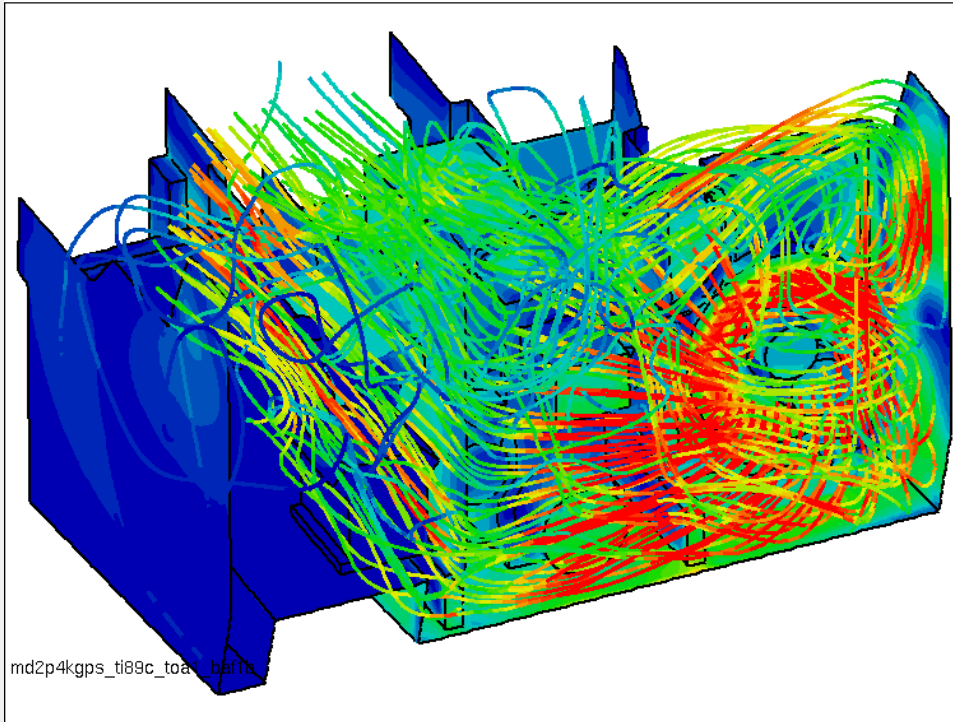
## Engine Room Velocity Flow Patterns

### Actual Configuration



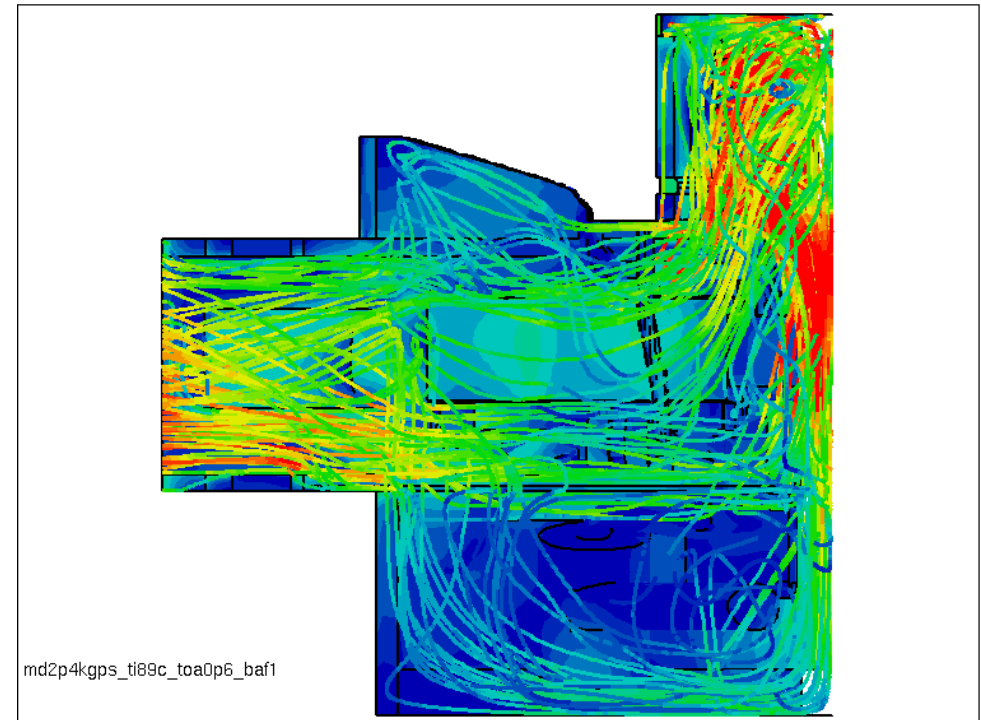
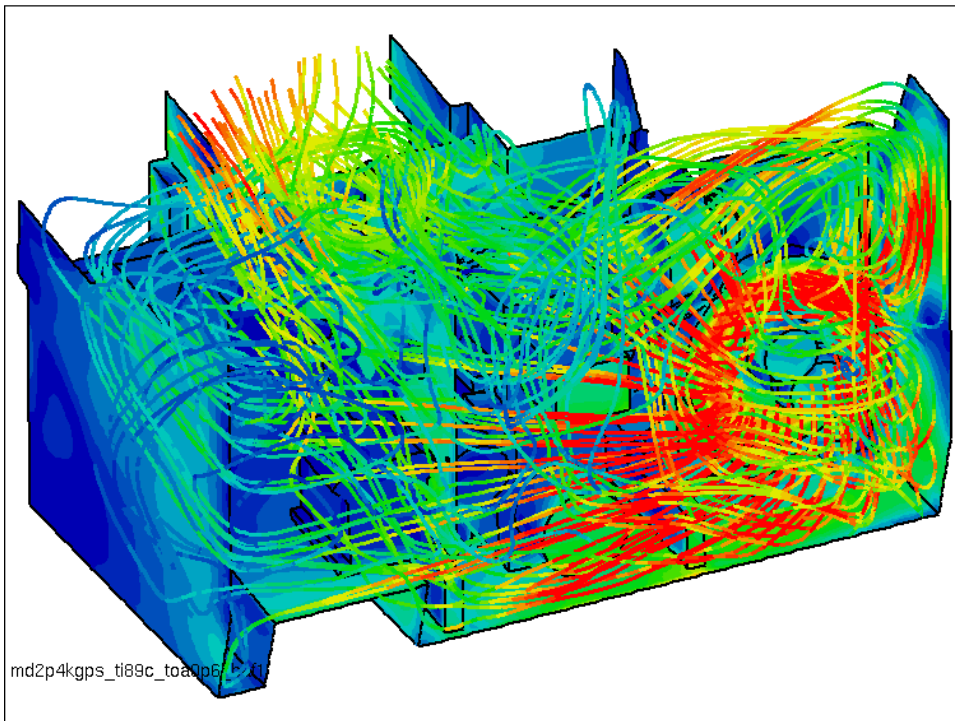
## Engine Room Velocity Flow Patterns

### Closed Baffle



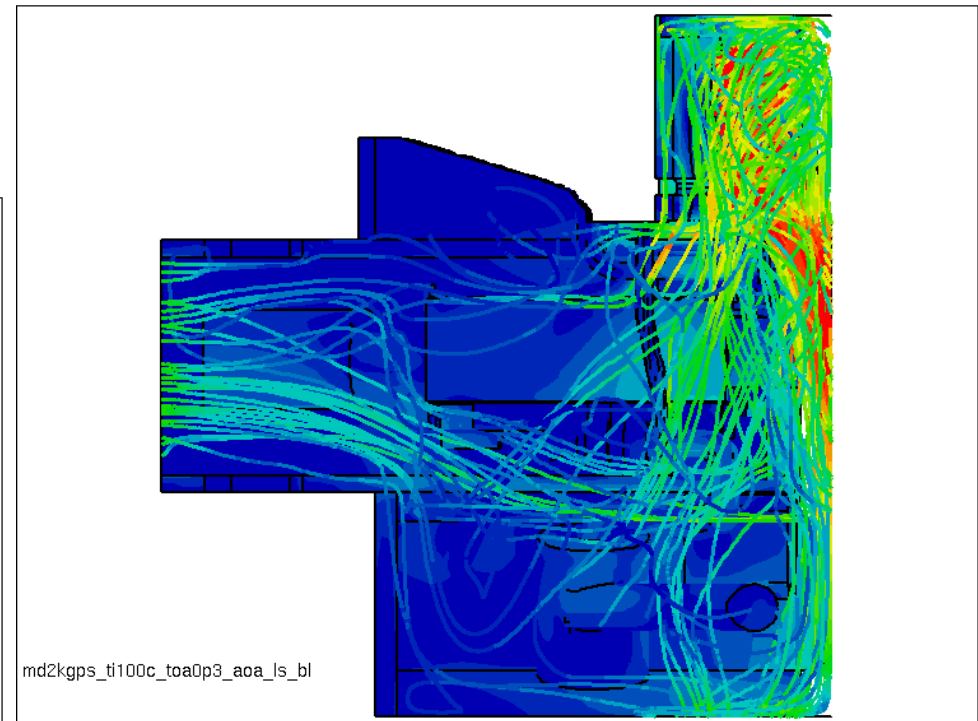
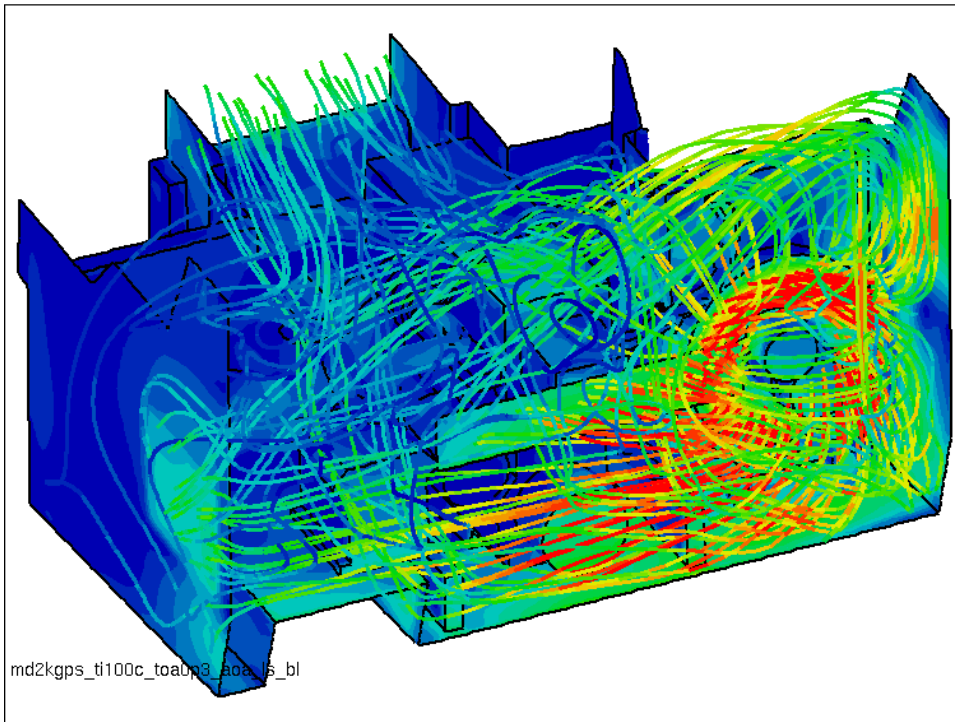
## Engine Room Velocity Flow Patterns

### Open Baffle



## Engine Room Velocity Flow Patterns

### Lamp Area Open, Side Open



## Proposals

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- **HOW to insert baffle for guiding air flow  
(maintenance attention)**
- **WHERE to open back or side  
(noise attention)**