

基于KULI的发动机热管理软件平台研究

Research on engine thermal management platform base on KULI

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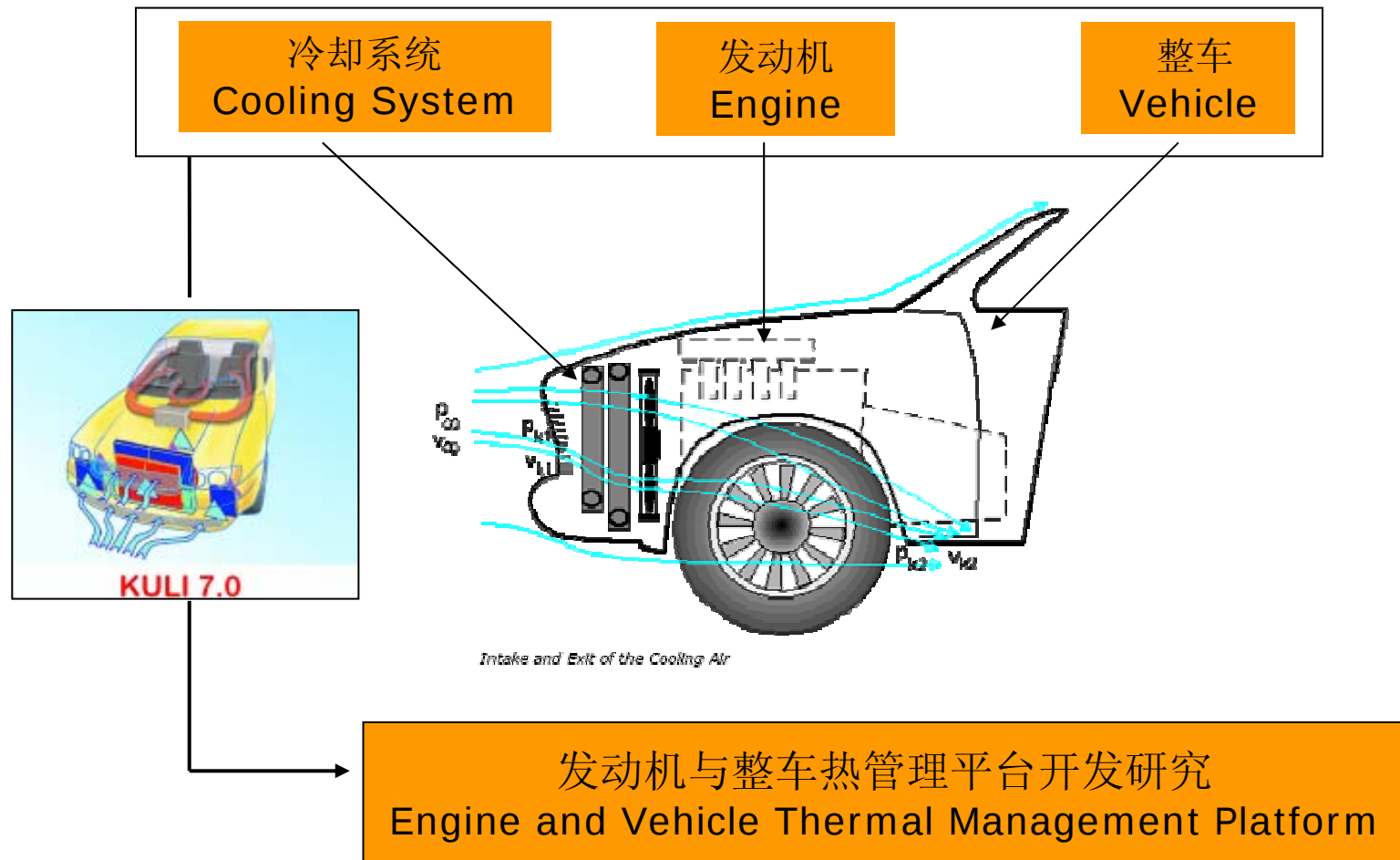
PATAC

Dr. Yu Dong

Hongying Tao

1. 热管理平台的意义
The definition of thermal management platform
2. 研究开发方法
Research and Develop method
3. 发动机散热试验和模拟
Engine heat emission experiment and simulation
4. 发动机热管理台架试验和模拟
Engine thermal management testbench experiment and simulation
5. 散热器、风扇等零部件对冷却系统的影响
Cooling system component influence
6. 总结和展望
Conclusion & outlook

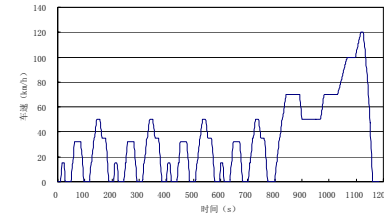
The definition of thermal management platform



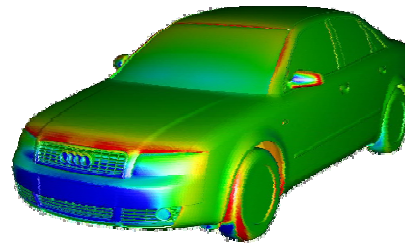
2. 研究开发方法 Start up of research



发动机
Engine



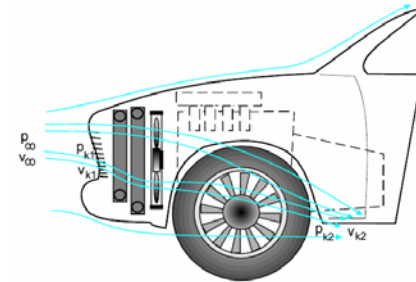
行驶工况
Driving



整车
Vehicle



冷却系统
Cooling system

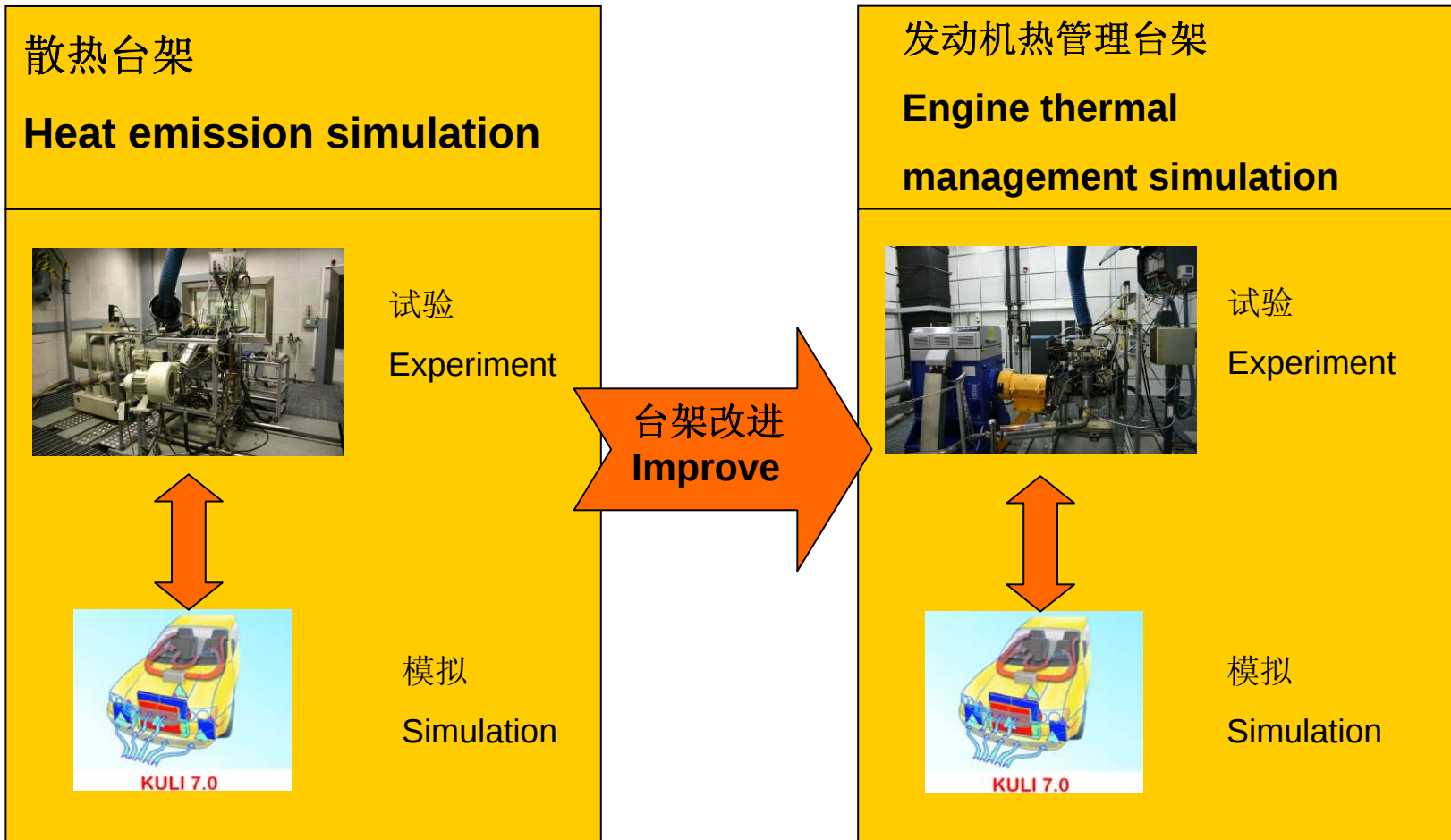


空气流路
Air flow



2. 研究开发方法

Start up of research



3. 发动机散热试验和模拟

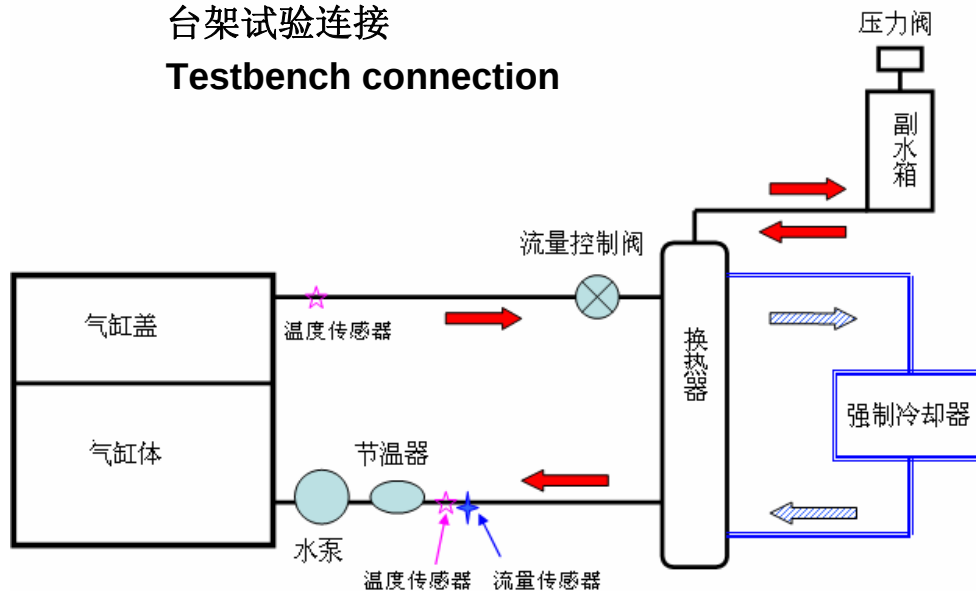
Engine heat emission experiment and simulation

台架改造 Testbench modification:

- ✓ 取消小循环 Cancel small circulation
- ✓ 以外部强制冷却器代替冷却系统 Use force water cooler
- ✓ 保证发动机出口冷却液温度为90℃ Ensure engine coolant outlet 90℃

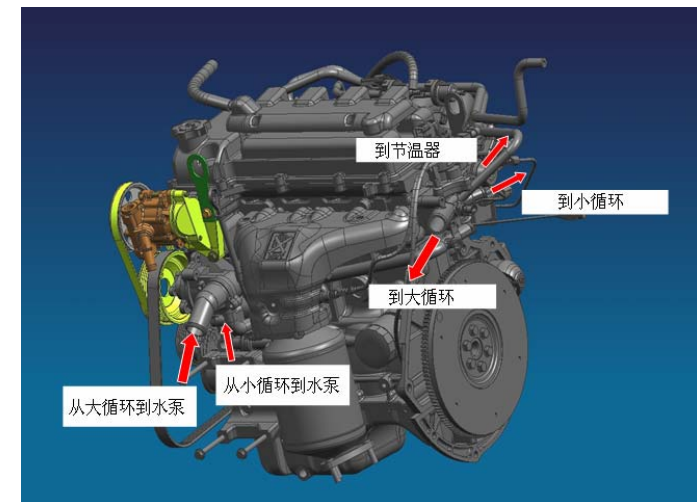
台架试验连接

Testbench connection



发动机数模和冷却液主要进出口

Main coolant flow



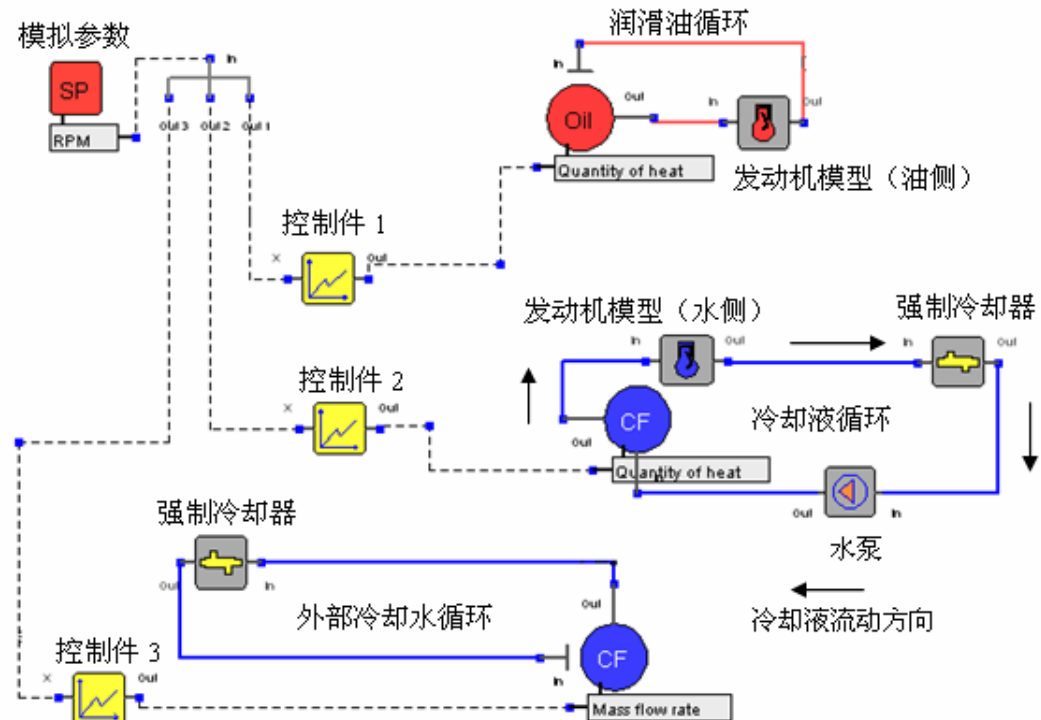
3. 发动机散热试验和模拟

Engine heat emission experiment and simulation

KULI模拟

KULI Simulation:

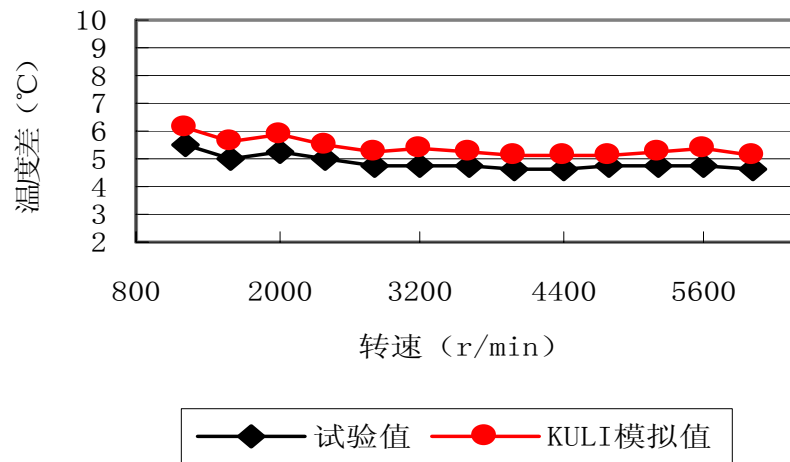
- ✓ 发动机出口冷却液温度与试验值保持一致
- ✓ Coolant outlet temperature the same as experiment
- ✓ 考察发动机入口温度、热量
- ✓ Consider inlet temperature, heat



3. 发动机散热试验和模拟

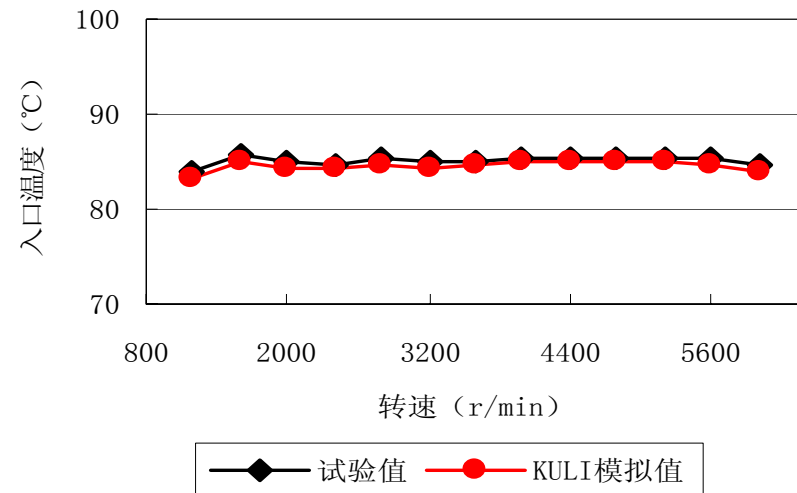
Engine heat emission experiment and simulation

发动机散热台架模拟结果 Simulation result



发动机进出口温度差

Engine inlet and outlet
temperature difference



发动机入口冷却液温度

Engine coolant inlet temperature

4. 发动机热管理台架试验和模拟

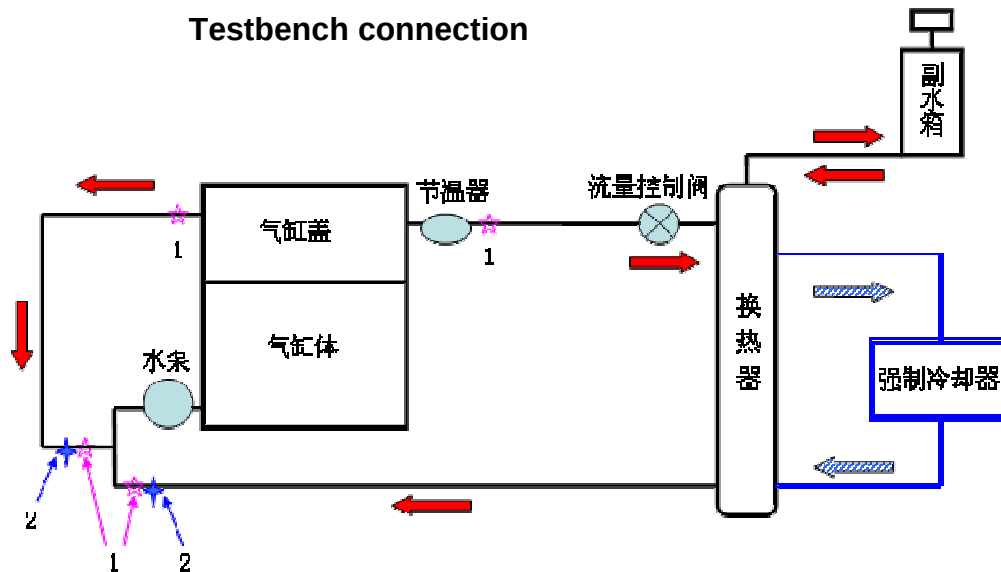
Engine thermal management testbench experiment and simulation

台架改造 Testbench modification:

- ✓ 增加小循环 Add the small circulation
- ✓ 以外部强制冷却器代替冷却系统 Use force water cooler
- ✓ 保证发动机出口冷却液温度为90℃ Ensure engine coolant outlet 90℃

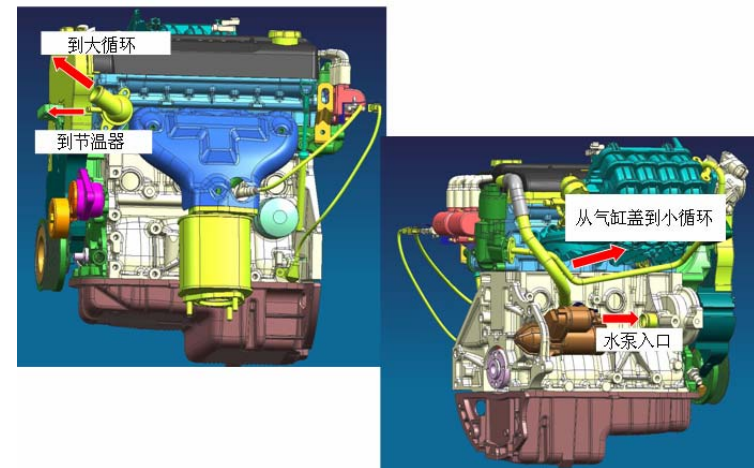
台架试验连接

Testbench connection



发动机数模和冷却液主要进出口

Main coolant flow



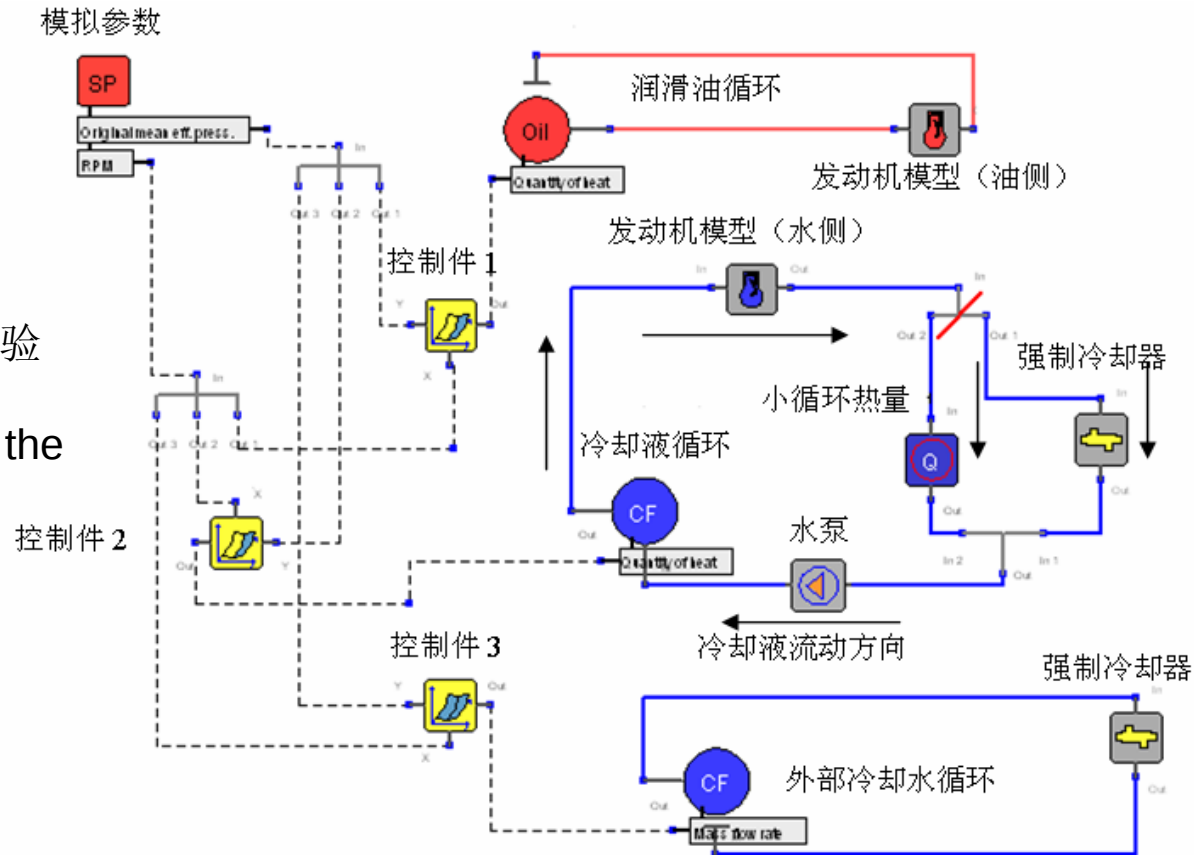
4. 发动机热管理台架试验和模拟

Engine thermal management testbench experiment and simulation

KULI模拟

KULI Simulation:

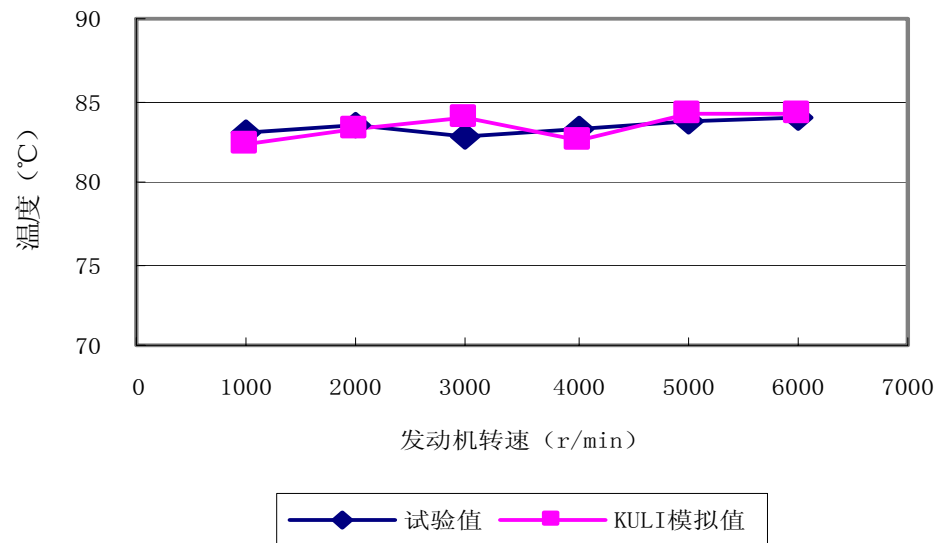
- ✓ 发动机出口冷却液温度与试验值保持一致
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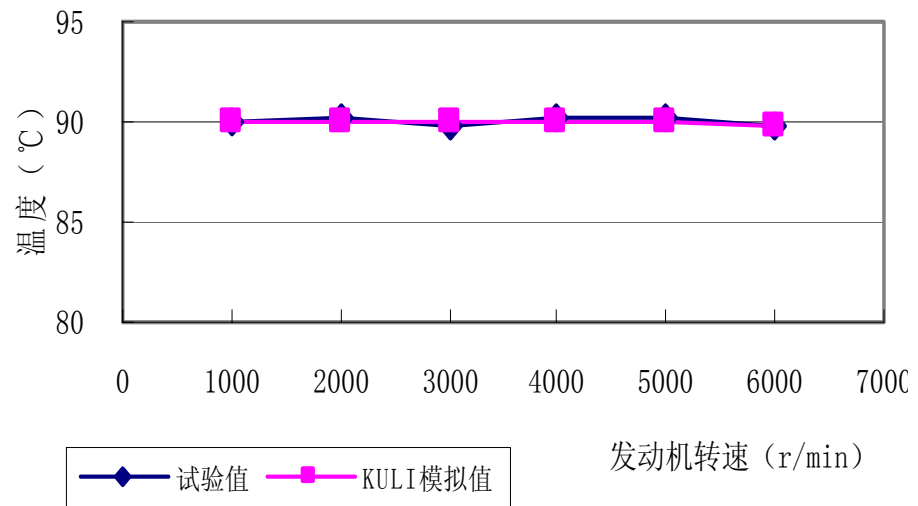
4. 发动机热管理台架试验和模拟

Engine thermal management testbench experiment and simulation

发动机热管理台架模拟结果 Simulation result



大循环发动机冷却液入口温度
Big circulation coolant inlet temperature

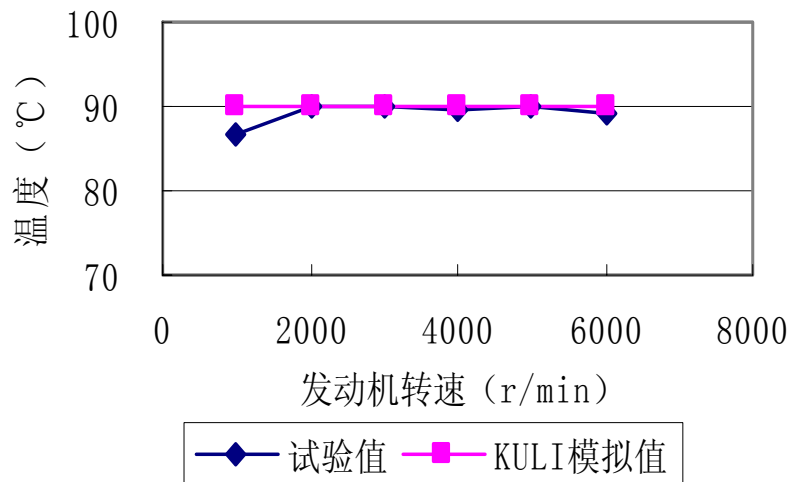


大循环发动机冷却液出口温度
Big circulation coolant outlet temperature

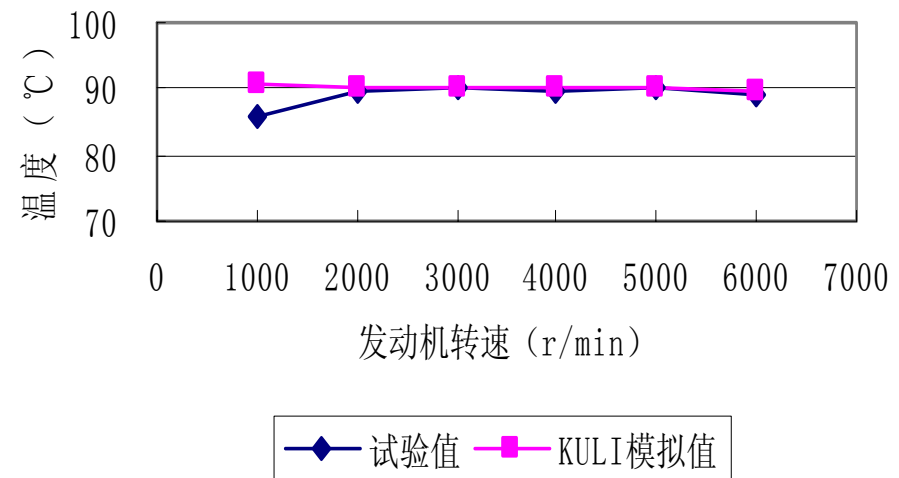
4. 发动机热管理台架试验和模拟

Engine thermal management testbench experiment and simulation

发动机热管理台架模拟结果 Simulation result



小循环发动机冷却液出口温度
Small circulation coolant outlet temperature



小循环发动机冷却液入口温度
Small circulation coolant inlet temperature

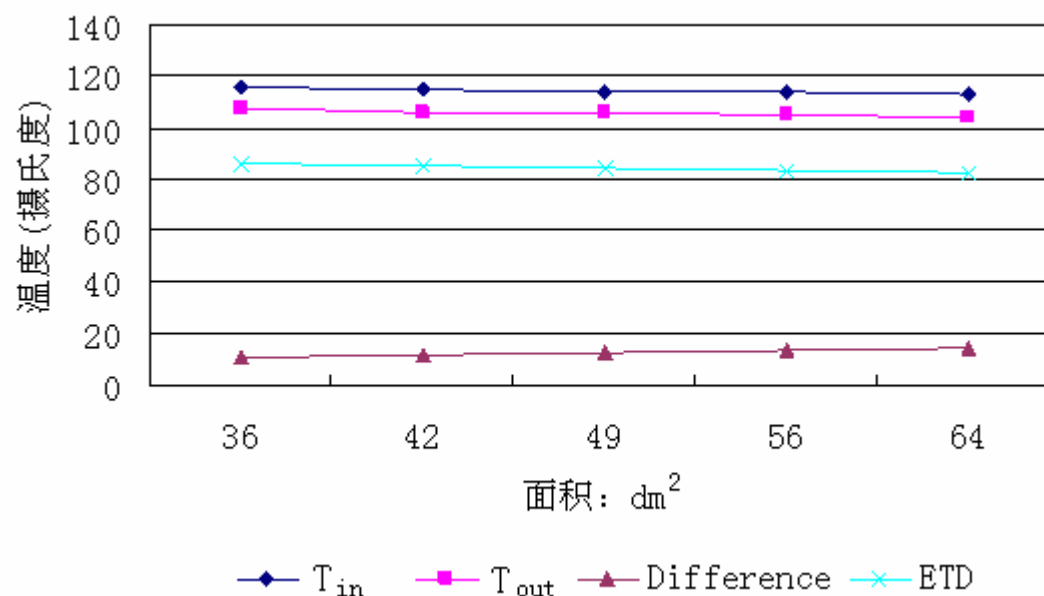
5.散热器、风扇等零部件对冷却系统的影响 Cooling system component influence

5.1 散热器尺寸对冷却效果的影响 Radiator size influence

散热器尺寸
Radiator size

1	600mm × 600mm
2	700mm × 600mm
3	700mm × 700mm
4	800mm × 700mm
5	800mm × 800mm

关键温度变化
Key temperature

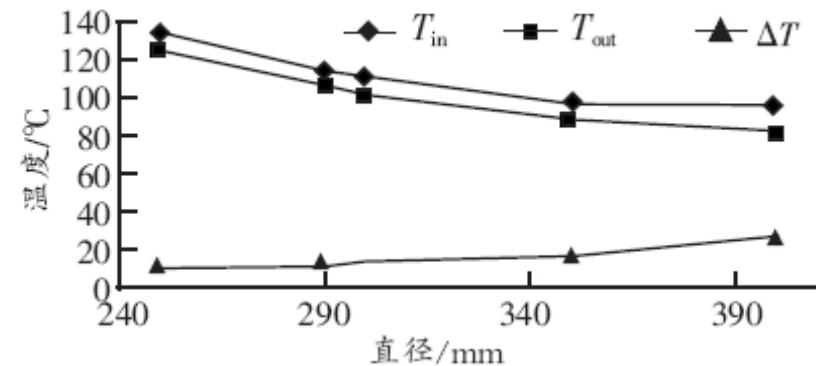
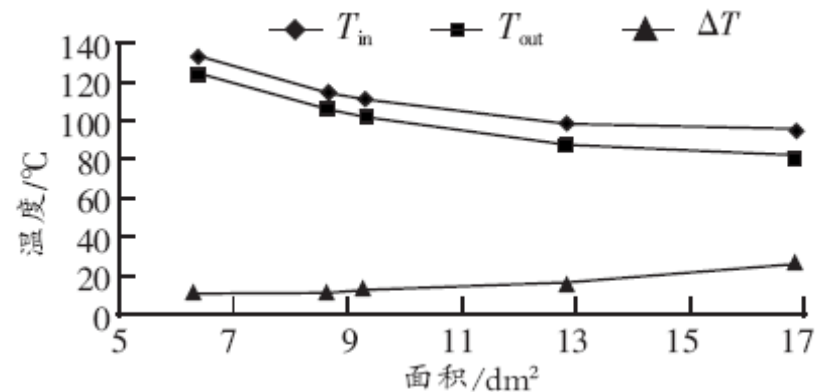


5. 散热器、风扇等零部件对冷却系统的影响 Cooling system component influence

5.2 风扇尺寸对冷却效果的影响 Fan influence

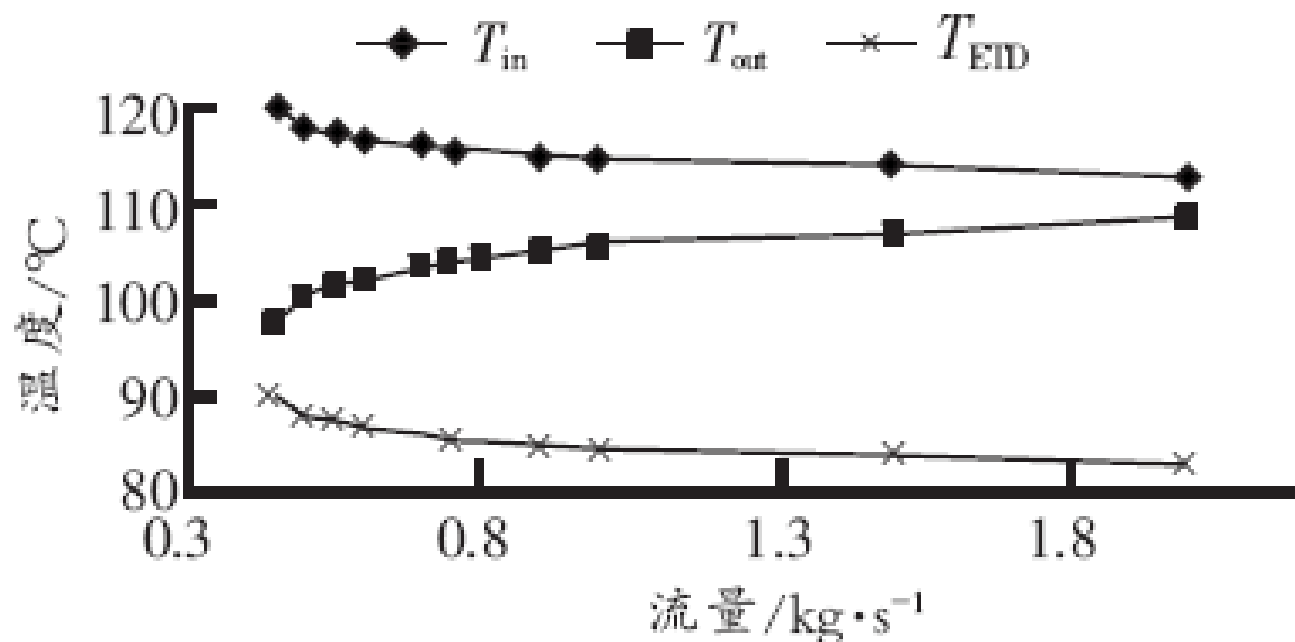
风扇直径
Fan diameter

1	250mm
2	290mm
3	300mm
4	350mm
5	400mm



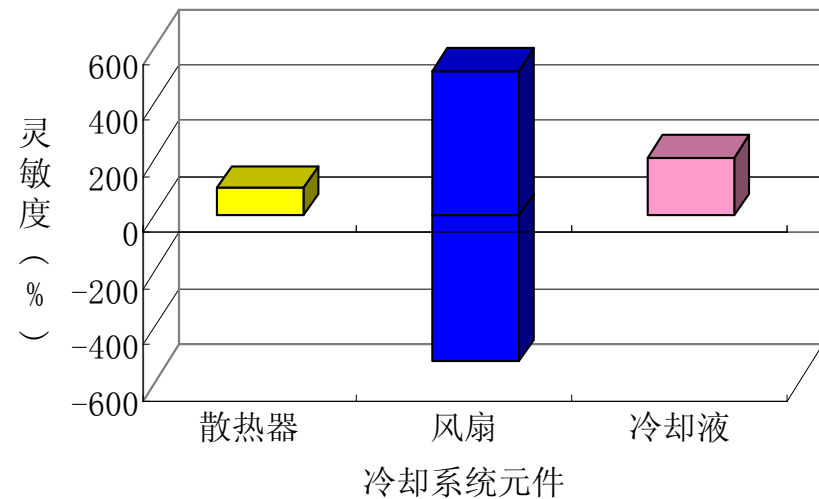
5. 散热器、风扇等零部件对冷却系统的影响 Cooling system component influence

5.3 冷却液流量对冷却效果的影响 Coolant mass flow influence



5. 散热器、风扇等零部件对冷却系统的影响 Cooling system component influence

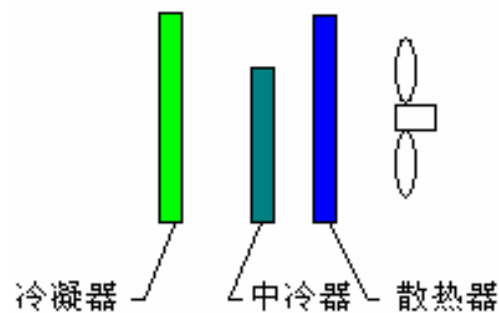
5.4 灵敏度分析 Sensitivity Analysis



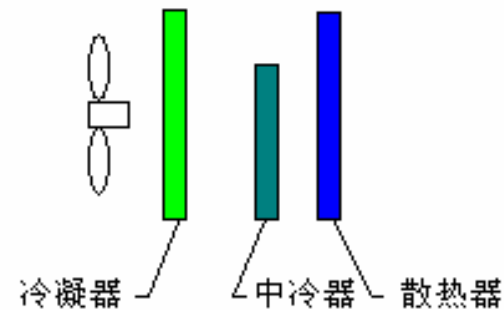
	min $T_{out} / ^\circ\text{C}$	max $T_{out} / ^\circ\text{C}$	min %	max %
散热器	112.91	116.19	0	100
风扇	95.73	133.27	-523	518
冷却液流量	112.81	119.79	-3	210

5. 散热器、风扇等零部件对冷却系统的影响 Cooling system component influence

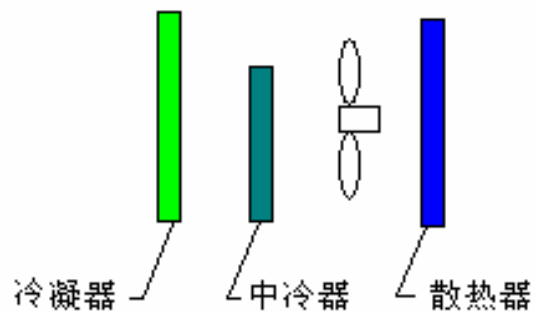
5.5 不同冷却系统布置方案 Cooling system layout



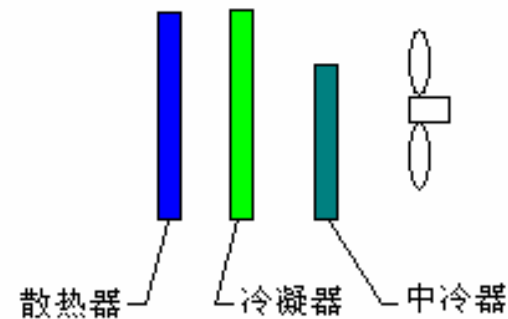
(a) 方案一



(b) 方案二



(c) 方案三



(d) 方案四

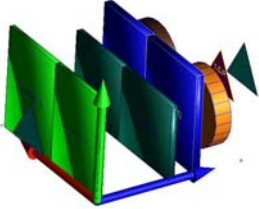
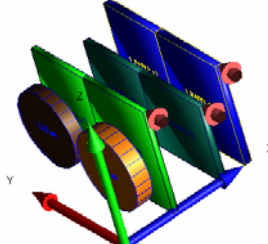
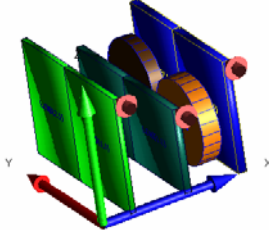
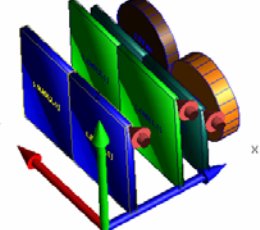
5. 散热器、风扇等零部件对冷却系统的影响

Cooling system component influence

5.5 不同冷却系统布置方案

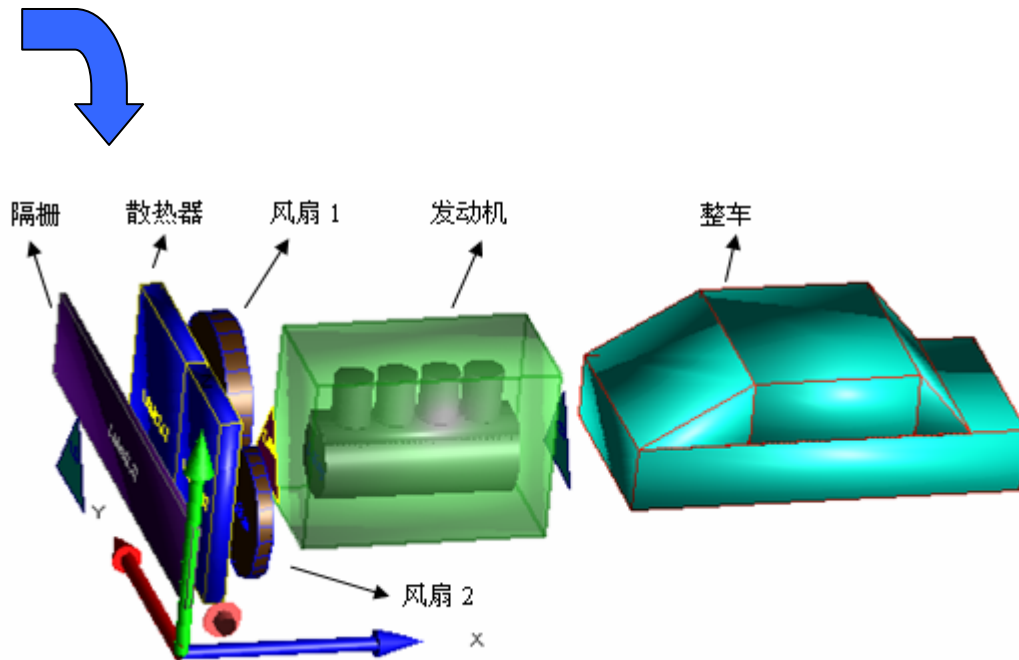
Cooling system layout

Key temperature influence

	方案 layout 1	方案 layout 2	方案 layout 3	方案 layout 4
散热器进口RAD in (°C)	105.5	106.8	107.8	95.1
散热器出口RAD out (°C)	99.1	100.3	101.4	82.6
中冷器进口CAC in (°C)	84.0	84.0	84.0	84.0
中冷器出口CAC out (°C)	55.4	56.1	56.2	88.8
方案图 Layout				

5.散热器、风扇等零部件对冷却系统的影响 Cooling system component influence

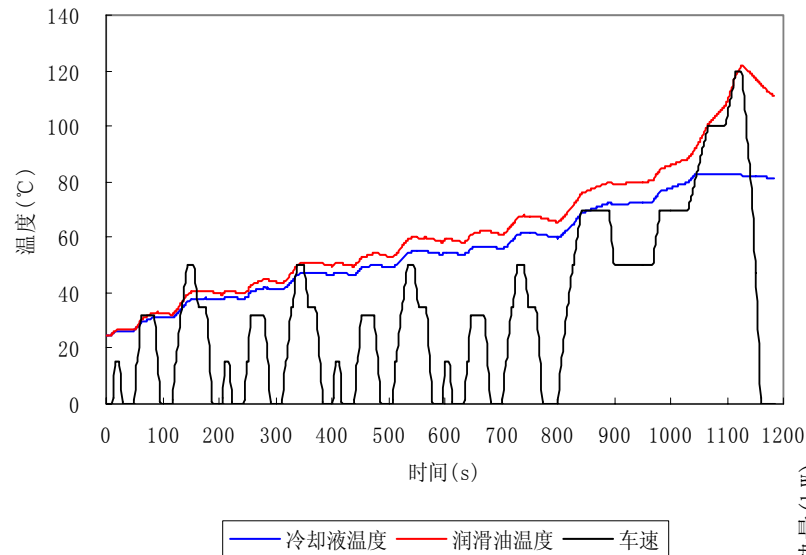
5.6 整车驾驶循环模拟 Driving simulation



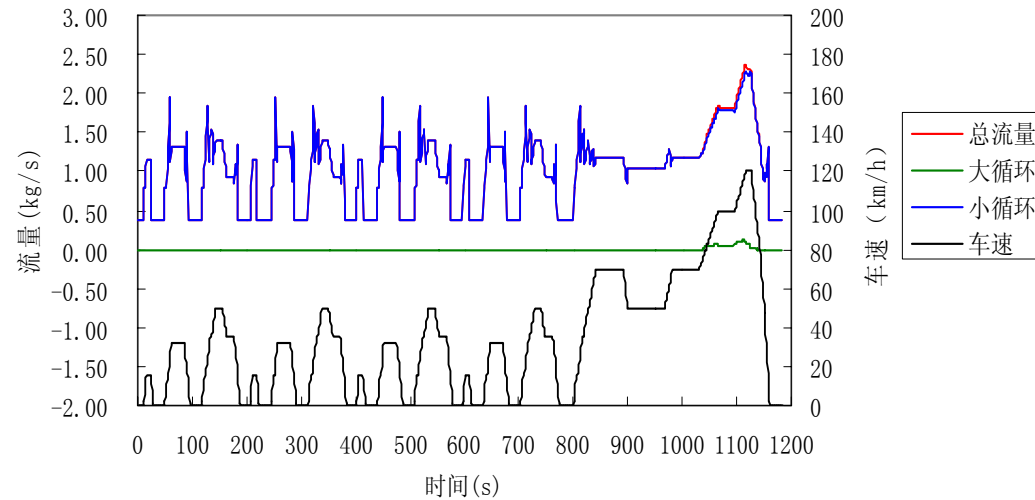
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5.6 整车驾驶循环模拟 Driving simulation

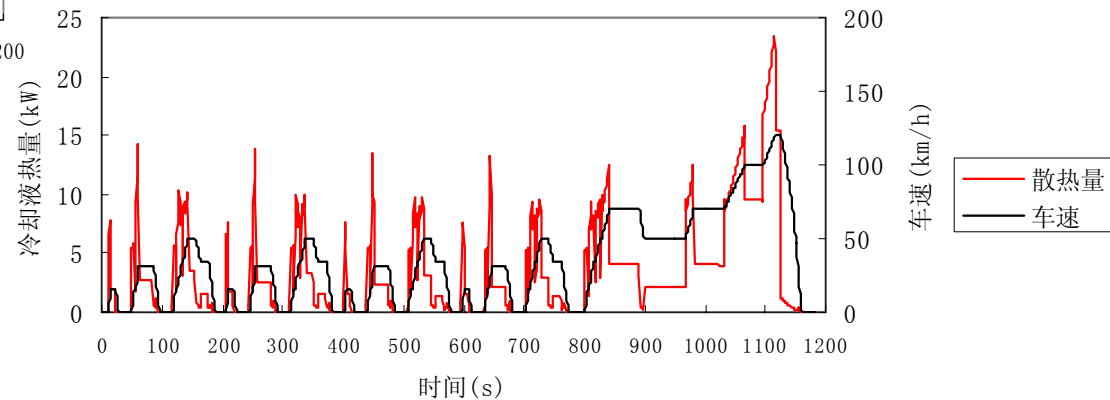
NEDC工况冷却液温度和润滑油温度



NEDC工况大小循环流量

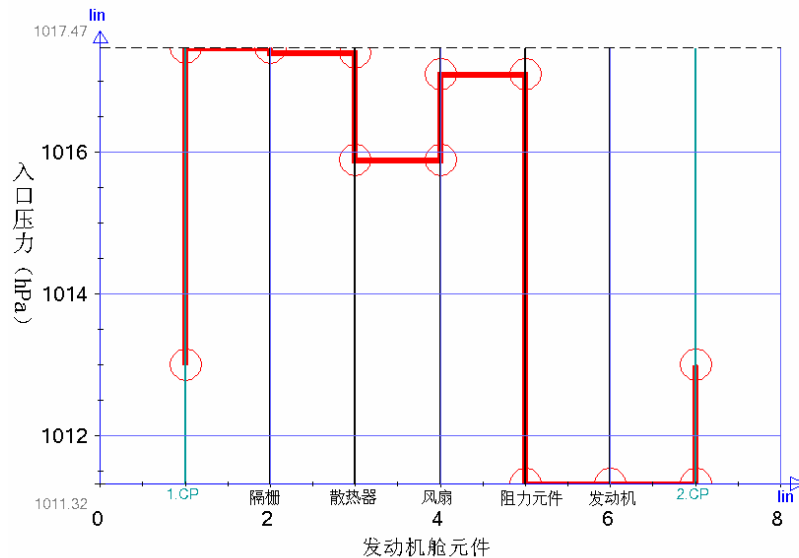


NEDC工况发动机散热量



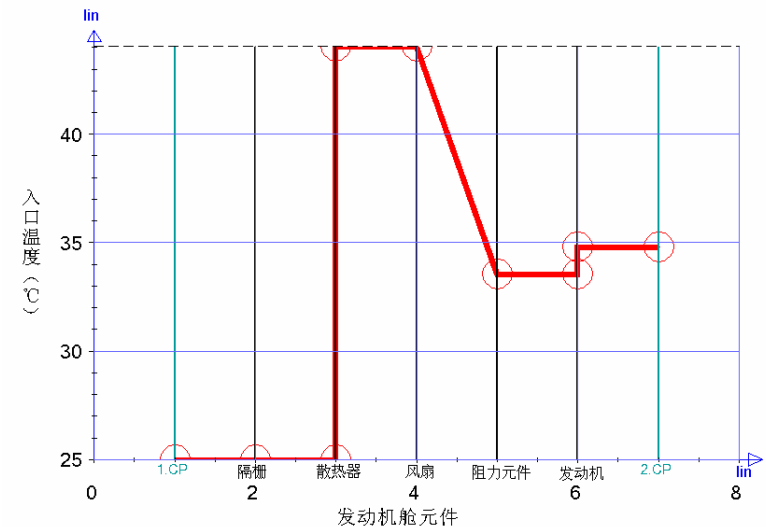
5. 散热器、风扇等零部件对冷却系统的影响 Cooling system component influence

5.6 整车驾驶循环模拟 Driving simulation



发动机舱压力变化

Engine compartment pressure



发动机舱温度变化

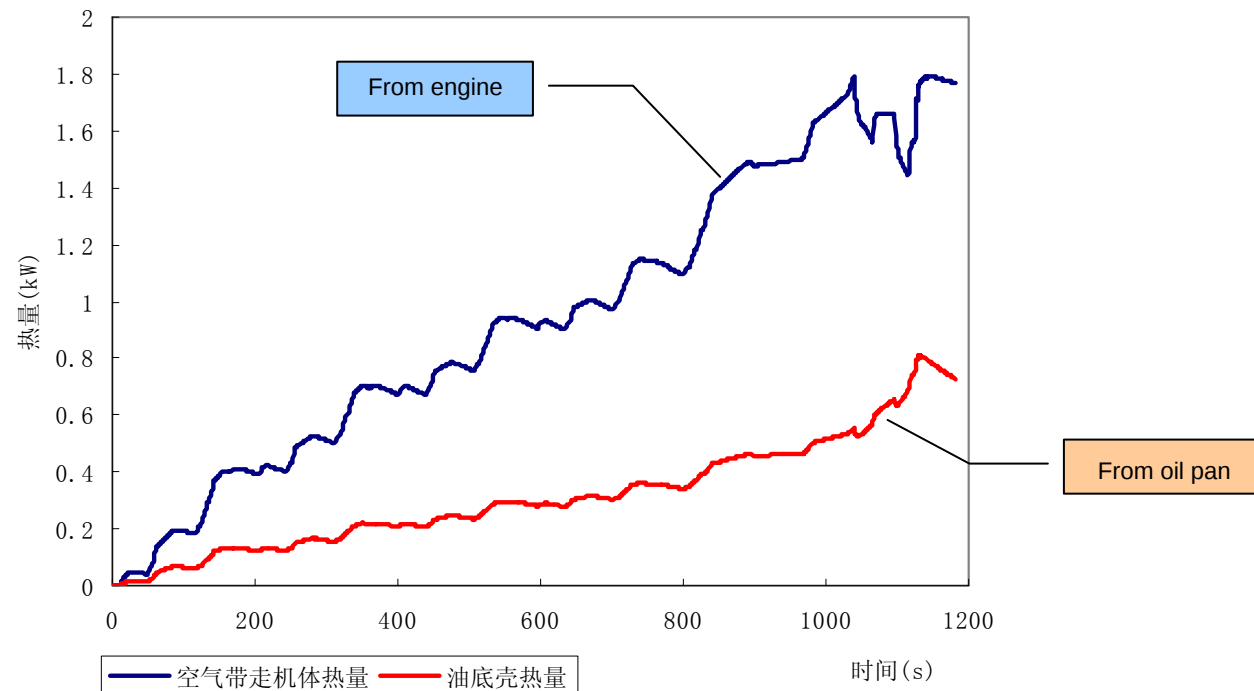
Engine compartment temperature

5.散热器、风扇等零部件对冷却系统的影响

Cooling system component influence

5.6 整车驾驶循环模拟

Driving simulation



发动机舱热量

Heat from engine compartment

6. 总结和展望

Conclusion & outlook

热管理平台

Thermal Management Platform

发动机台架试验模拟

Engine test bench experiment and simulation



零部件选型和优化匹配

Component selection and calibration

整车道路试验和模拟

Vehicle road test and simulation

谢 谢 !

Thank you !